



**HELMHOLTZ
ZENTRUM BERLIN**
für Materialien und Energie

```
#####   ###   ##   ##  
##  ##   ##  ##  ##  ##  
##  ##   ##  ##   ##  ##  
#####   ##   ##   ####  
##  ##   #####   ##  
##  ##   ##   ##   ##  
##  ##   ##   ##   ##
```

The BESSY RAYTRACE PROGRAM
to calculate (not only)
SYNCHROTRON RADIATION
BEAMLINES

Franz Schäfers
(HZB-BESSY)



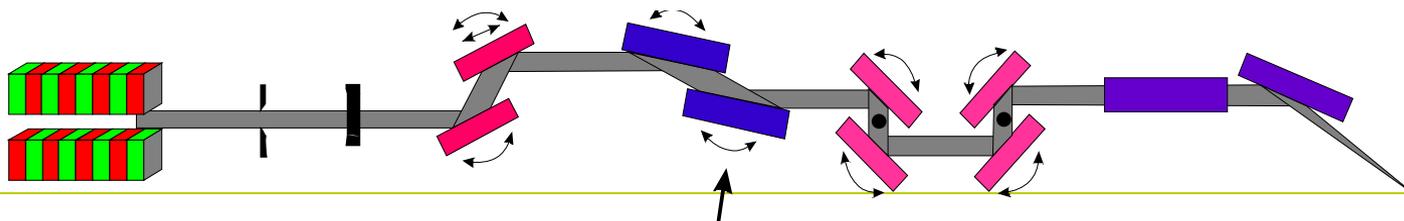


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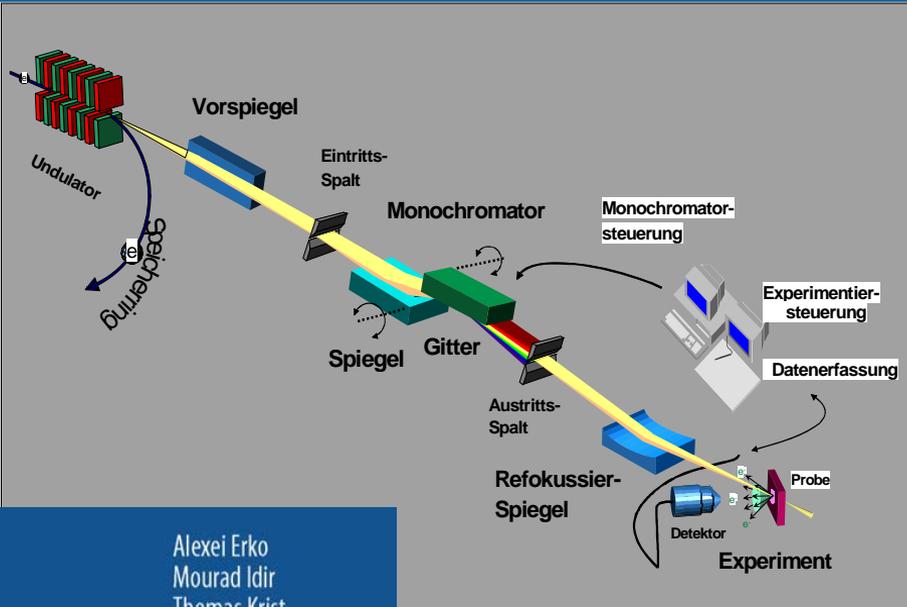
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```

a program
to calculate
VUV/X-RAY OPTICAL ELEMENTS
and
SYNCHROTRON RADIATION
BEAMLINES

1. Introduction
2. Raytracing (text book geometry)
 1. Statistics
 2. Sources
 3. Optical elements
 4. Image Planes
 5. Special optics (Gratings, Crystals)
 6. Graded Multilayers
 7. Zoneplates
3. Examples
 1. Beamline calculations
 2. Diaboloids
4. Outlook
 1. Wave phenomena: Interference, Wavefronts, Coherence
 2. Conclusions / Acknowledge



History

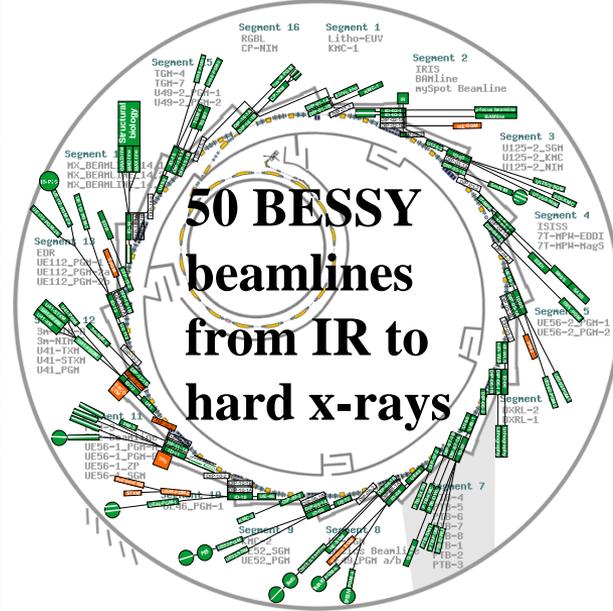
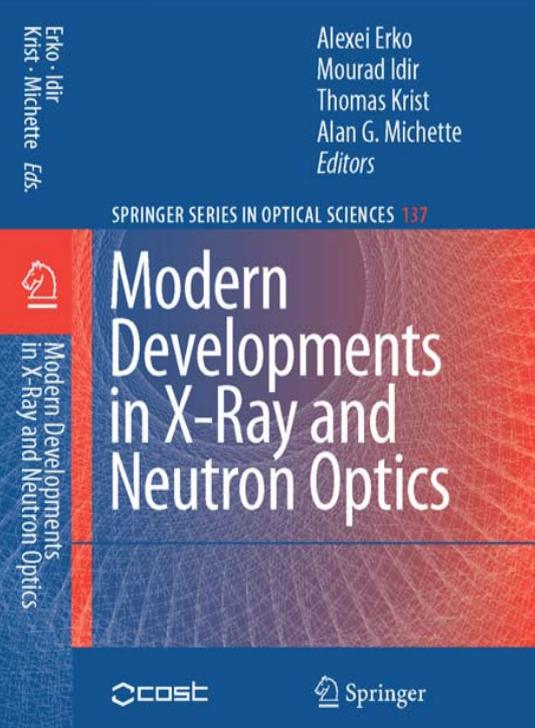


```
#####      ##      ##      ##
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#####      ##  ##      #####
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```

- 1984 FORTRAN-VMS/PDP-11
- 1989 VMS / VAX
- 1990 Surface profiles
- 1993 Stokes formalism
- 1994 Crystal optics
- 1995 Helical Undulators
- 1996 VMS / Alpha
- 2000 Multilayers
- 2002 PC-Windows / LINUX
- 2003 Pathlength
- 2005 Wavefront
- 2006 Expert's Optics
- 2008 Zoneplates
- 2008 Springer Vol. 137
- 2010 ML-Gratings

...

~100 copies worldwide



Geometric Optics (Intensity raytrace)

XOP Shadow (ESRF)

Xtrace (KIT)

...

Wavefront propagation codes (Fourier Optics)

PHASE (HZB-BESSY)

SRW (ESRF)

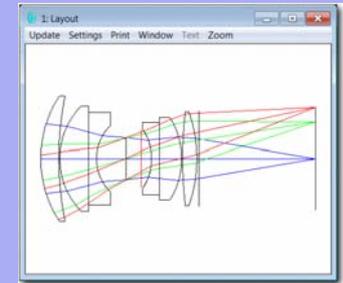
...

Commercial programmes (lenses et al.)

OSLO
(Lambda Research)

ZEMAX

...



**FORTRAN Source routines on TANGO:
(20.000 lines - 350 pages)**

RAY.FOR REFLEC.FOR
Crysub.for
Oeinput.for
Optcon.for
Raylib.for
Source.for

VAX_routines.for

PC_routines.for

LINUX_routines.for

Executable program:

RAY.EXE

RAY.EXE

RAY.EXE

Export:

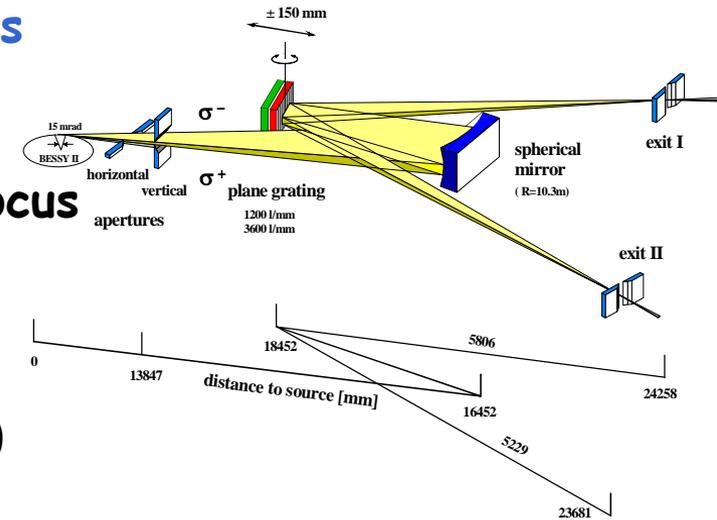
RAY_VAX.ZIP

RAY_PC.ZIP
(12.5 MB)

RAY_LINUX.ZIP

- **Imaging / focusing properties of optical systems**

- create rays within a source volume
- trace them through optical elements
- display geometric distribution at the focus

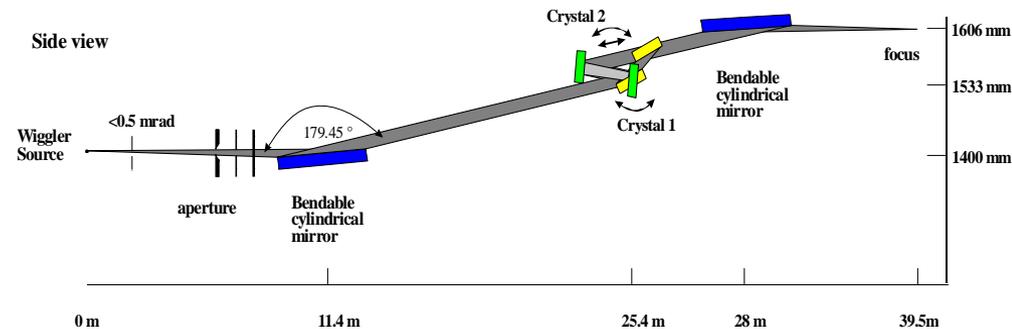


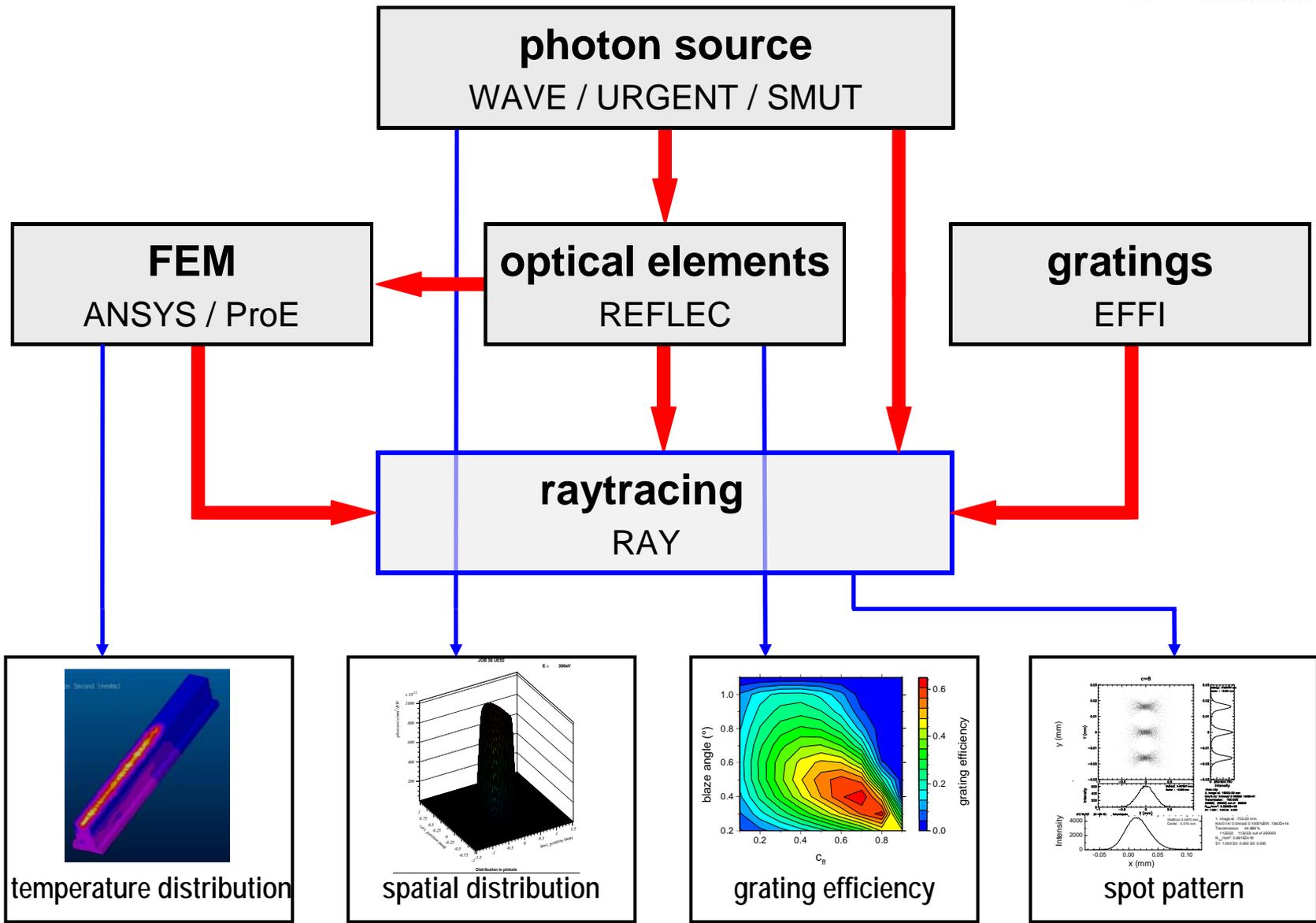
- **Design tool for (SR-) beamlines**

- point (extended) sources
- SR sources (dipole, Wiggler, Undulator)
- general optical applications
- predict performance under realistic conditions
- specify requirements of optical elements before order

- **RAY, REFLEC**

- user-friendly
- easy to learn
- easy accessible
- every day use
- minimum file handling
- online graphic
- quick response to new demands

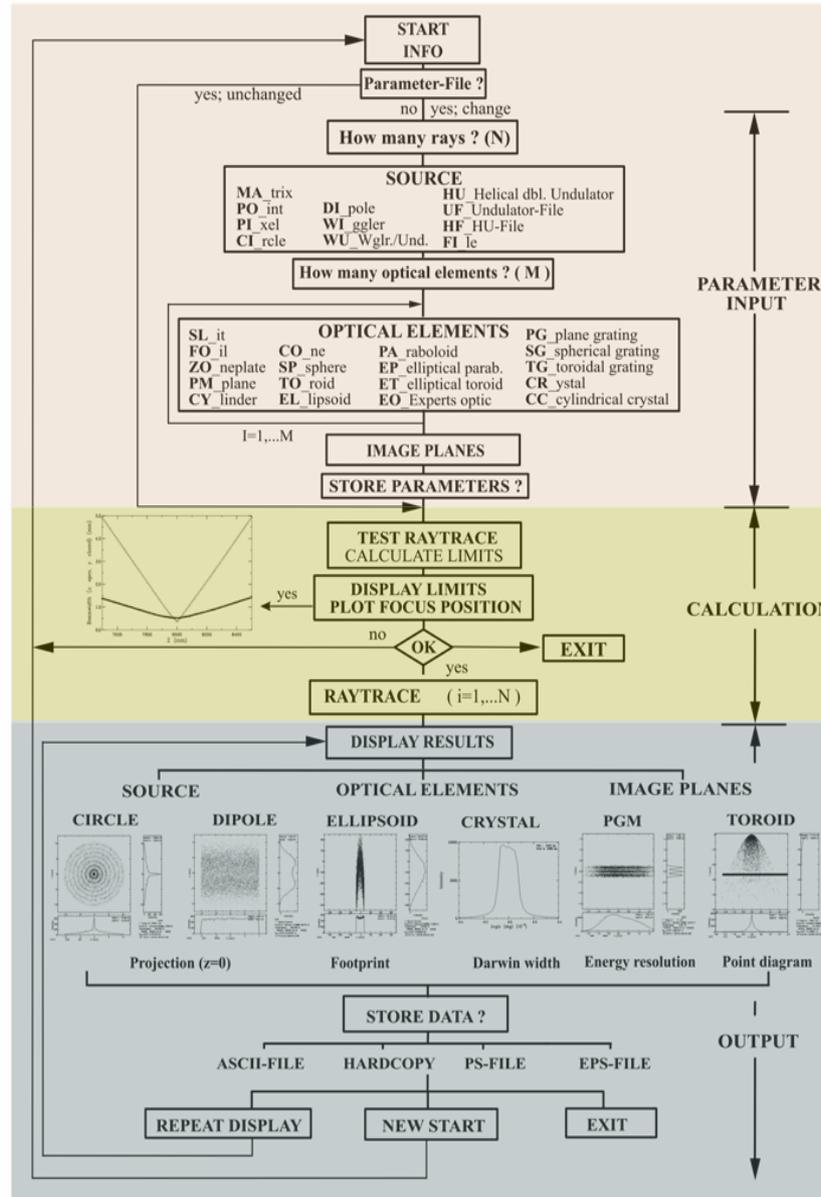




Parameter input

Raytrace

Graphics output

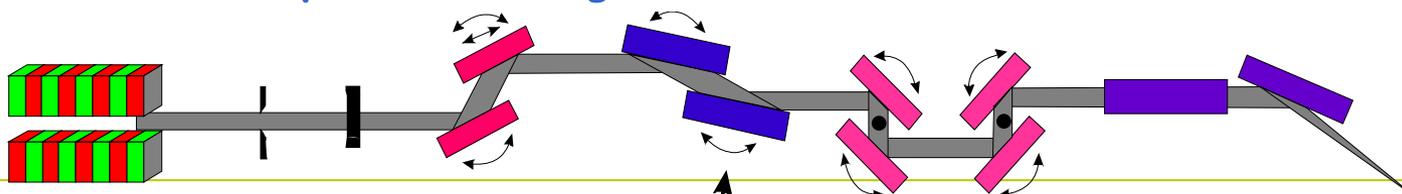
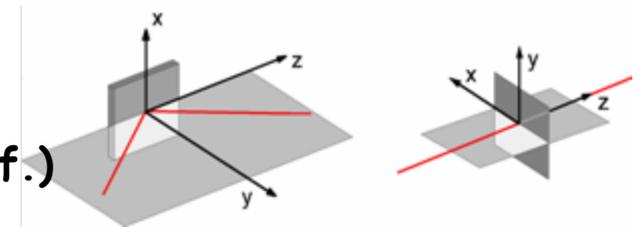
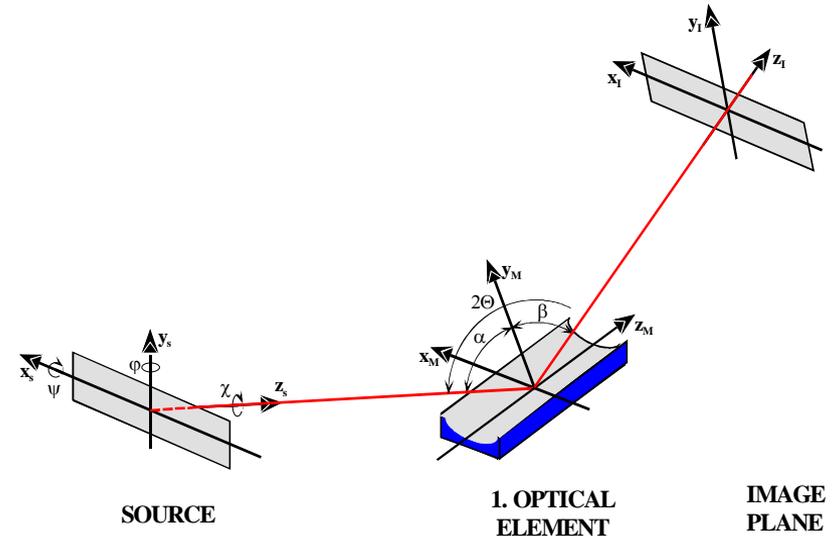


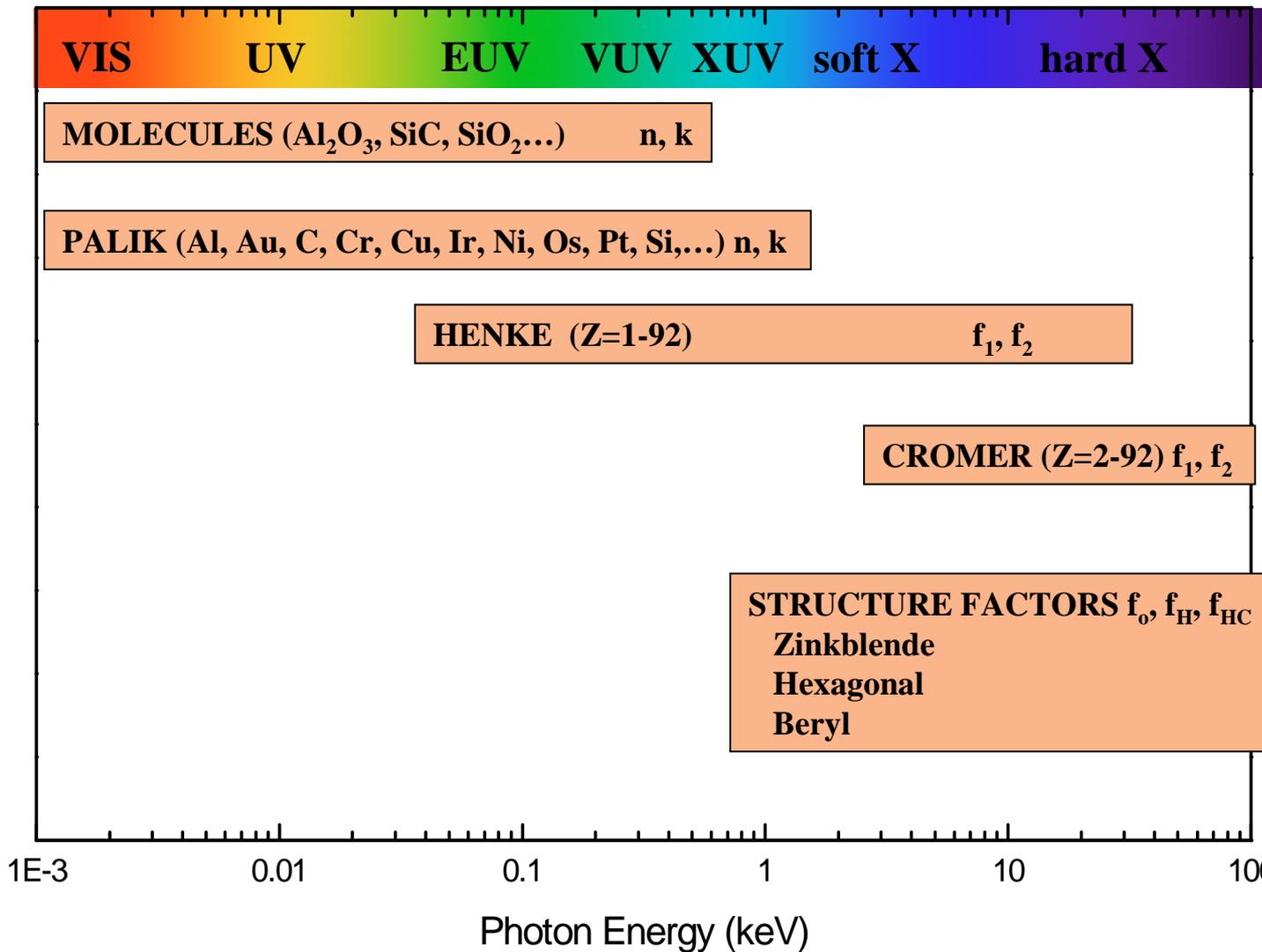
no Graphical
User Interface,

but „remotely“
attachable
to IDL,
LABVIEW,
PC-Batchfile

...

- A RAY is described by 12 parameters
 - geometric coordinates (x, y, z)
 - emission angle (l, m, n)
 - energy $(h\nu)$
 - polarisation (S_0, S_1, S_2, S_3)
 - time (pathlength) (t)
- The RAY starts in a SOURCE-volume with defined emission characteristics
 - point
 - dipole
 - undulator
- The RAY is modified by OPTICAL ELEMENTS acc. to laws of geometry and optics
 - transmitting - slits, foils (abs.)
 - reflecting - mirrors (refl.)
 - dispersing - gratings, zoneplates (eff.)
 - diffracting - crystals (refl.)
- All parameters of the RAY can be visualised at the Source, Optics and Image Planes



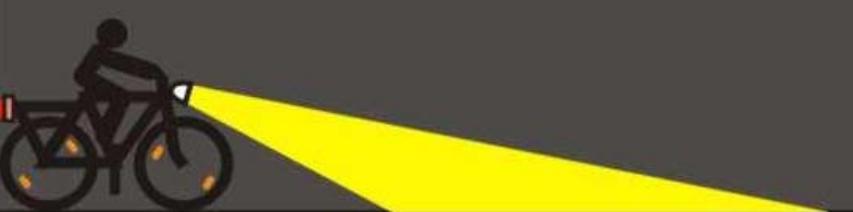


more than
geometry...

Calculation of

- Reflectivity
- Efficiency
- Transmission
- Rocking curves
- Photon Flux
- Resolving power
- Polarisation

LIGHT SOURCE



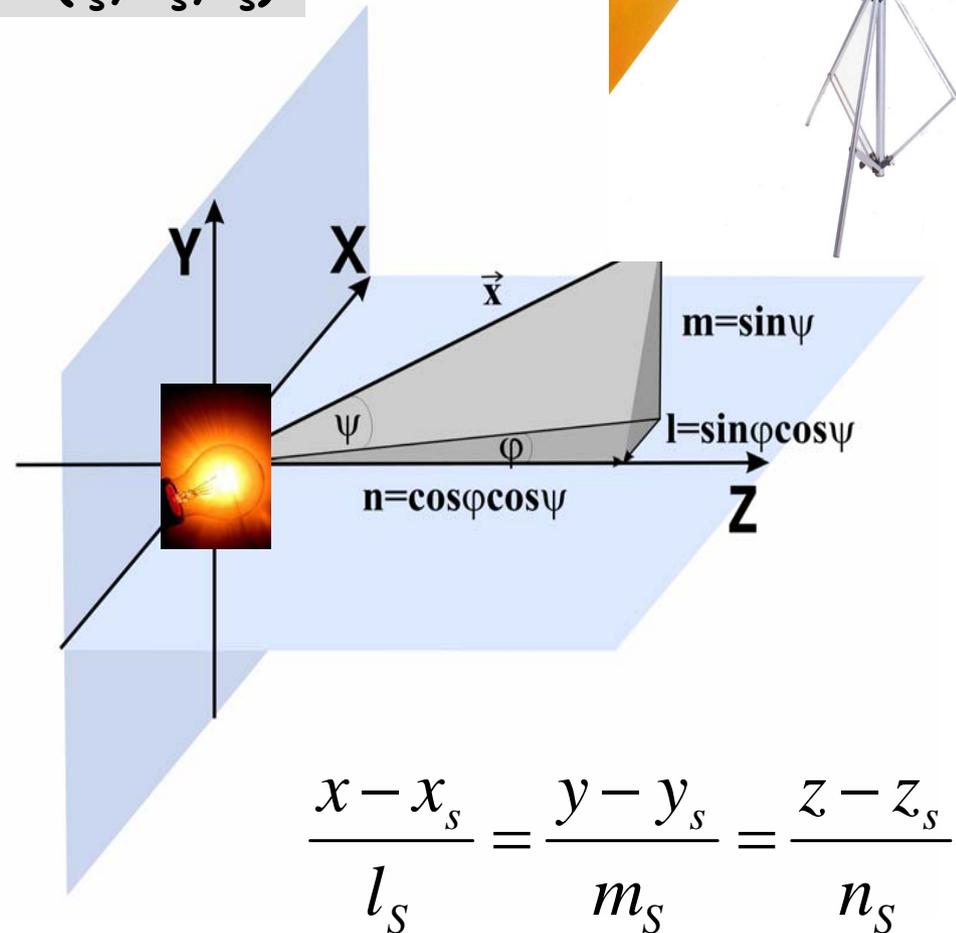
Create a ray

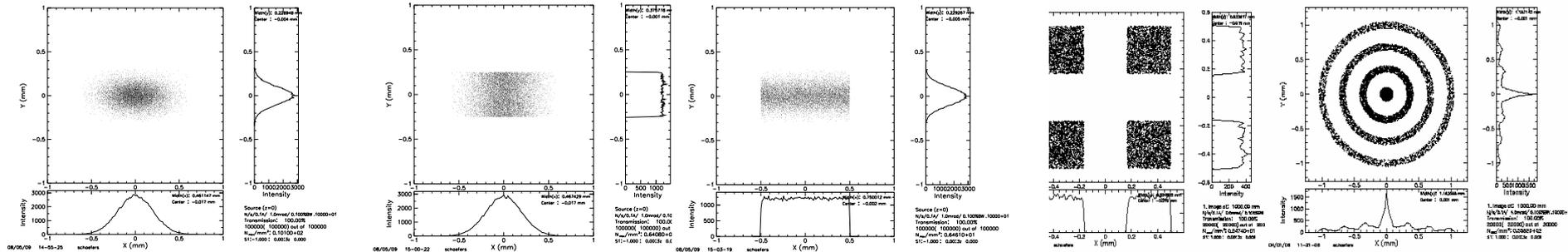
Point (x_s, y_s, z_s) and direction cosini (l_s, m_s, n_s)

$$\vec{x} = \vec{x}_s + t\vec{\alpha}_s$$

$$\vec{\alpha}_s = \begin{pmatrix} l_s \\ m_s \\ n_s \end{pmatrix} = \begin{pmatrix} \sin\varphi\cos\psi \\ \sin\psi \\ \cos\varphi\cos\psi \end{pmatrix}$$

$$\begin{pmatrix} x \\ y \\ z \end{pmatrix} = \begin{pmatrix} x_s \\ y_s \\ z_s \end{pmatrix} + t \begin{pmatrix} l_s \\ m_s \\ n_s \end{pmatrix}$$





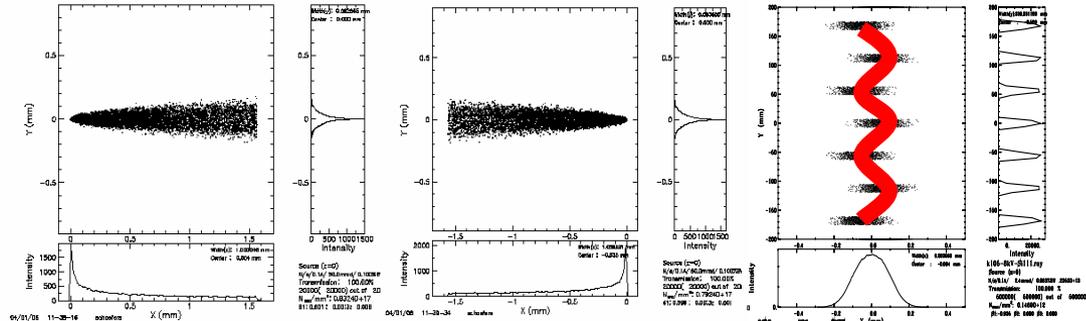
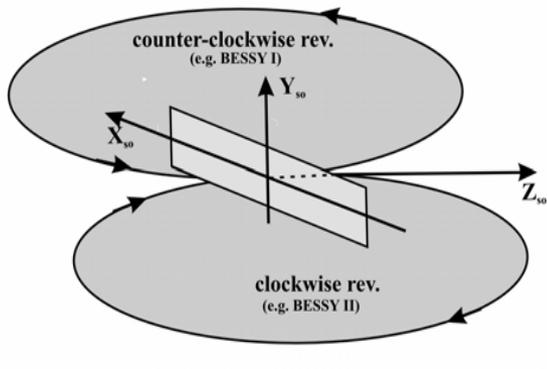
PO_int

PO_int

PO_int

PI_xel

CI_rcle



DI_pole

WI_ggler

• Input by ASCII-data file:

UF_Undulator

HF_Helical Undulator

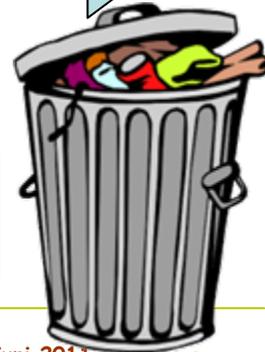
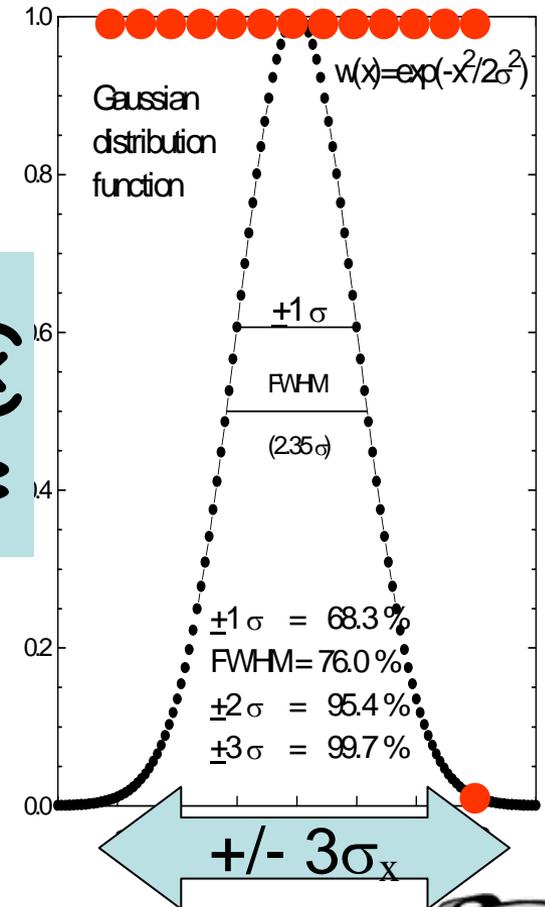
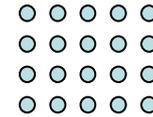
HU_Helical double Undulator

FI_le

- Realistic simulation of source intensity, volume and emission
- SR sources: polarisation included
- electron beam emittance effects
- detuning effects (orbit change, misalignment)

§1: ALL RAYS HAVE EQUAL PROBABILITY = INTENSITY

- **Systematic** generation or...
- **Statistical** generation of rays within the source
- **Probability distribution**
 - start coordinates x, y, z
 - emission angles φ, ψ
 - energy, time...
- **Advantages**
 - easy
 - few rays enough for realistic simulation (within given statistics)
 - no systematic errors (only statistical)
- **Example: Gaussian intensity profile**

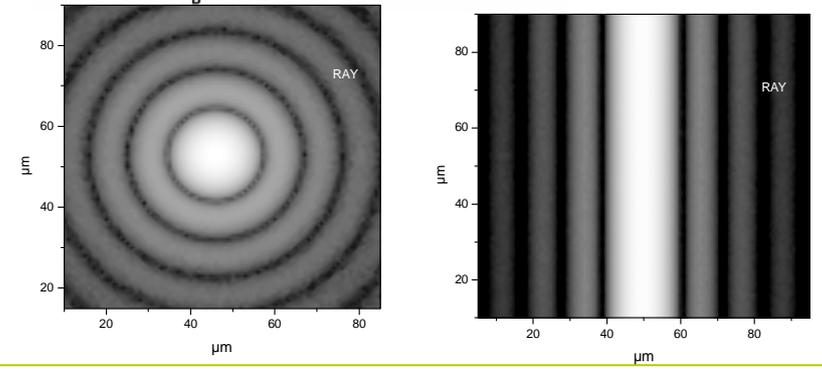
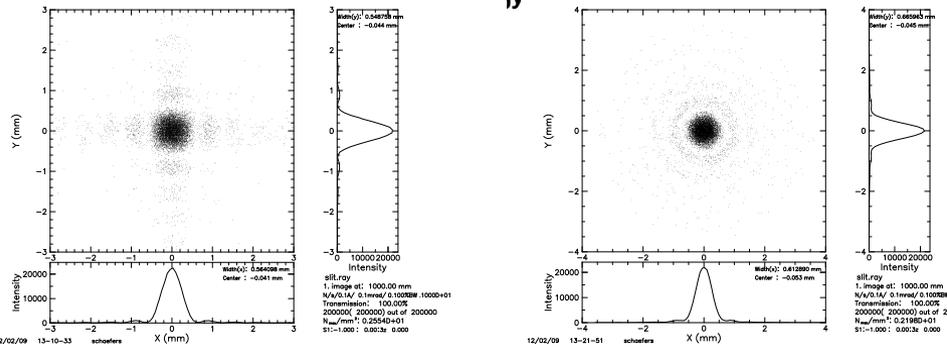
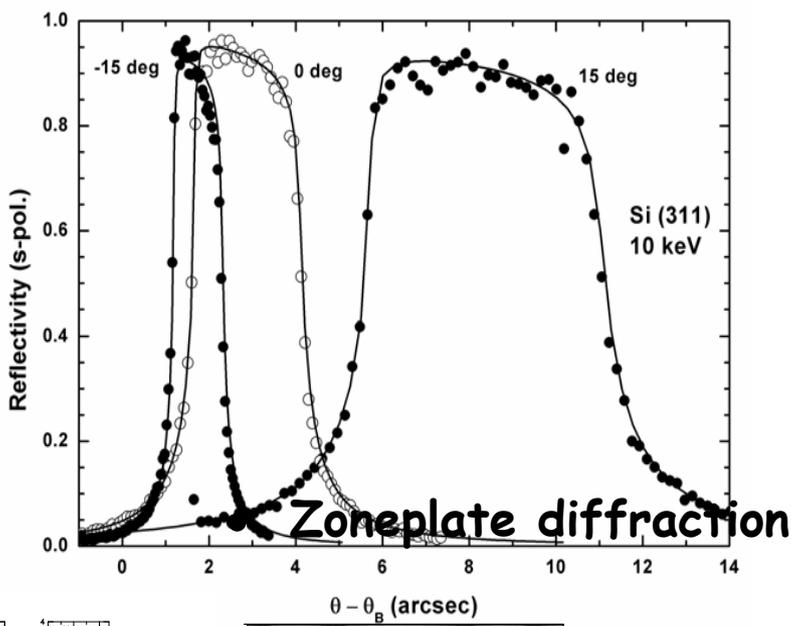
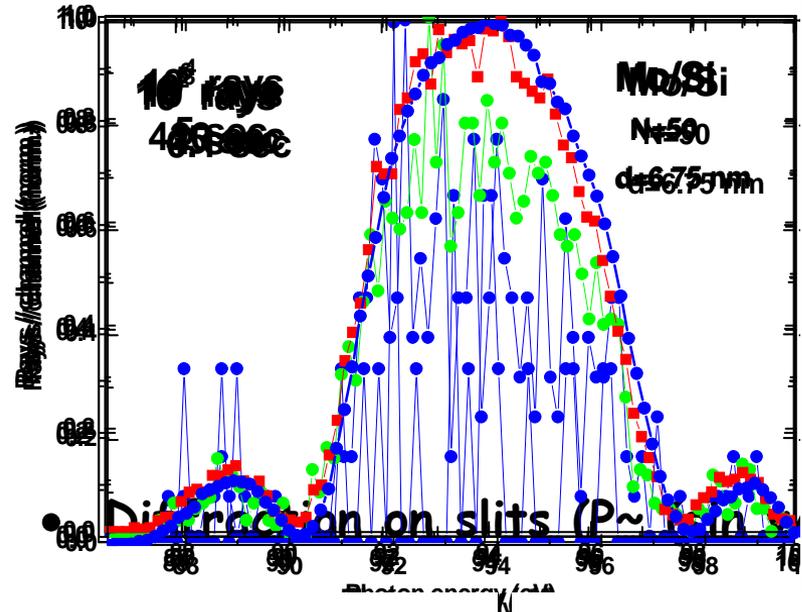


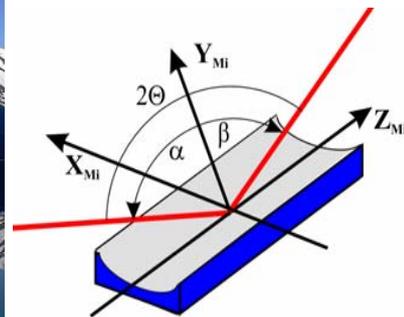
Applicable to ANY
probability function

1. get random number ran1
 $0 \leq \text{ran1} \leq 1$
2. scale variable, e.g. x
 $x = (\text{ran1} - 0.5) \delta x$
 $-\delta x/2 \leq x \leq \delta x/2$

3. probability for this x value
 $w(x) = \exp(-x^2/2\sigma^2)$
4. get random number ran2
 $0 \leq \text{ran2} \leq 1$
5. ACCEPT x ONLY IF
 $w(x) - \text{ran2} \geq 0$
6. if not, goto 1

- Statistical treatment of an ensemble of rays
Collective effects (Interference, diffraction...)
- Reflectivity loss / angle / energy (Rocking curves)



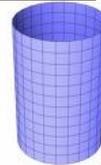


$$\begin{aligned}
 F(x, y, z) = & \\
 = & a_{11}x^2 + a_{22}y^2 + a_{33}z^2 + \\
 & + 2a_{12}xy + 2a_{13}xz + 2a_{23}yz + \\
 & + 2a_{14}x + 2a_{24}y + 2a_{34}z + a_{44} \\
 & + b_{12}x^2y + b_{21}xy^2 + \\
 & + b_{13}x^2z + b_{31}xz^2 + \\
 & + b_{23}y^2z + b_{32}yz^2 = 0
 \end{aligned}$$

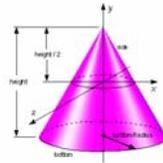
PM_plane m.



CY_linder (x,z)



CO_ne



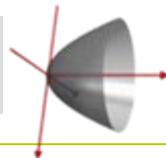
SP_here



EL_lipsoid



PA_raboloid (circ., ell.)

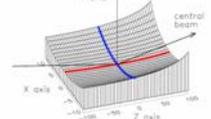


TO_roid

ET_elliptical toroid

DI_aboloid

EO_expert's optic



Find the intersection point x_M, y_M, z_M

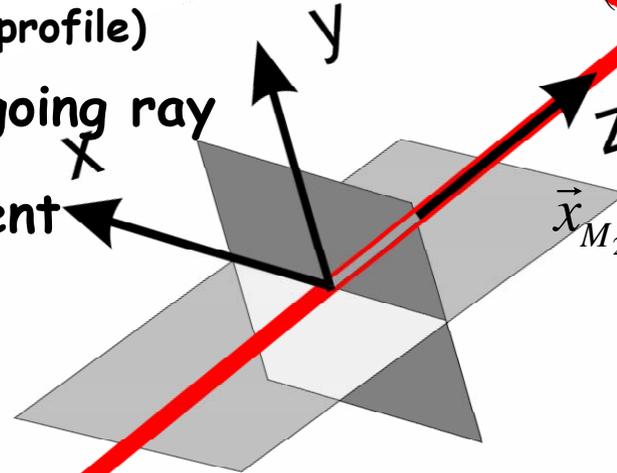
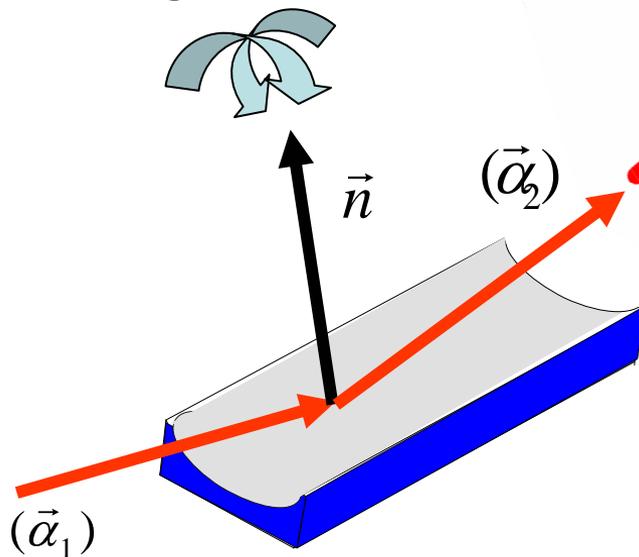
Find the local normal vector

(Include slope errors, surface profile)

Find the direction of outgoing ray

Attach next optical element

or find intersection with
Image Plane



$$\vec{n} = \begin{pmatrix} n_x \\ n_y \\ n_z \end{pmatrix} = \frac{1}{\sqrt{f_x^2 + f_y^2 + f_z^2}} \begin{pmatrix} f_x \\ f_y \\ f_z \end{pmatrix} \quad \vec{f} = \nabla F$$

$$\alpha_2 = \vec{\alpha}_1 - 2 \cdot (\vec{n} \circ \vec{\alpha}_1) \vec{n}$$

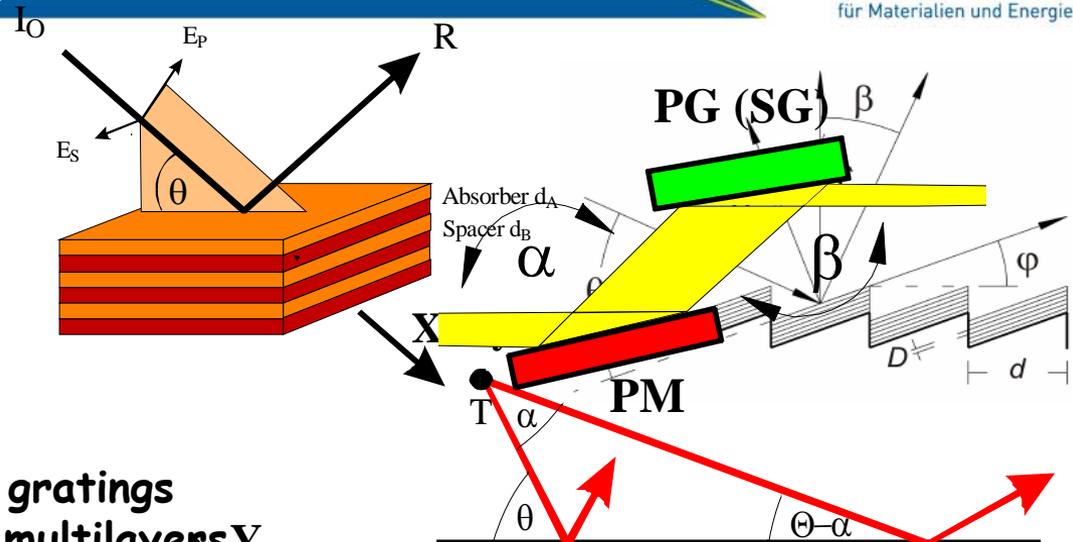
$$\vec{x}_{M_2} = D_{\tilde{x}}(\theta) D_z(\chi) T_z(z_q) \cdot \vec{x}_{M_1}$$

$$\begin{pmatrix} x_I \\ y_I \end{pmatrix} = \begin{pmatrix} x \\ y \end{pmatrix} + \frac{1}{n} \begin{pmatrix} l \\ m \end{pmatrix} (z_{I,1,2,3} - z)$$

Data Evaluation, Storage, Display

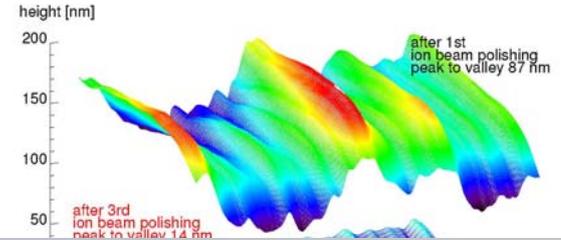
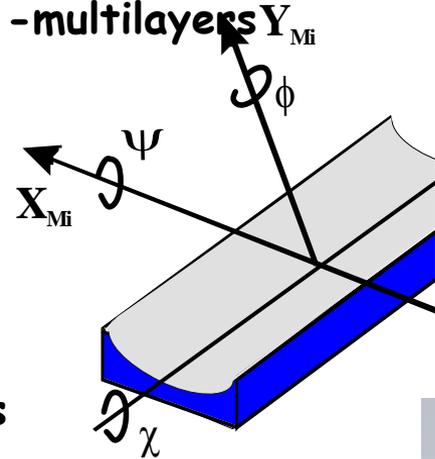
Start with a new ray in the source...

- (Multilayer-) Coatings on Optics
- Special monochromator mounts:
SX700 plane grating PGM
Spherical grating SGM



Varied Line Spacing-(VLS-) gratings
Laterally graded crystals, -multilayers

- Miscellaneous: Misalignment
- Measured, calc. surface profiles
- Rectangular, circular shape or rings (capillaries)





AXO DRESDEN GmbH Applied X-ray Optics Röntgenoptik und Präzisionsbeschichtung

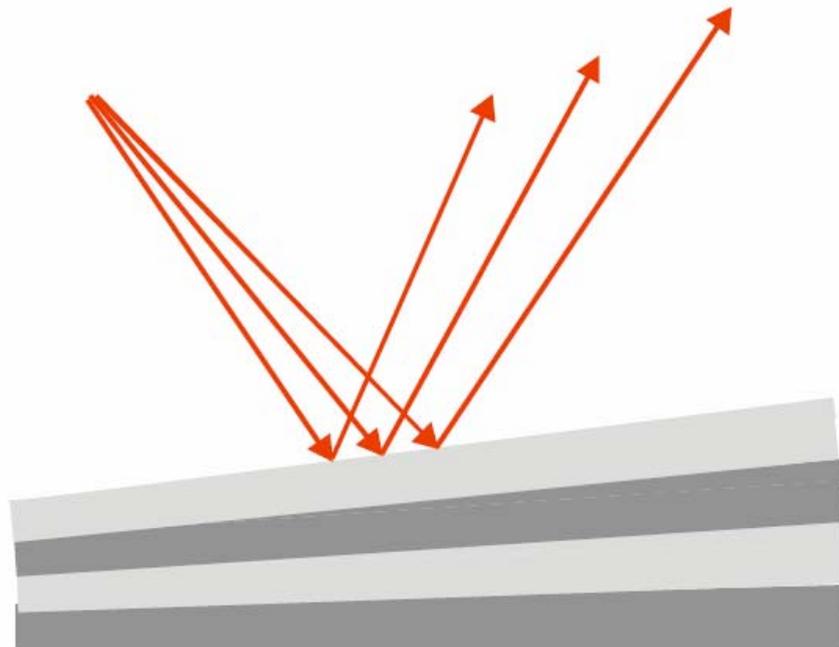
A P P L I E D X - R A Y O P T I C S

Laterally graded multilayers

BRAGG's law: $\lambda = 2d \sin\theta$

⇒ smaller incidence angle requires larger layer thickness

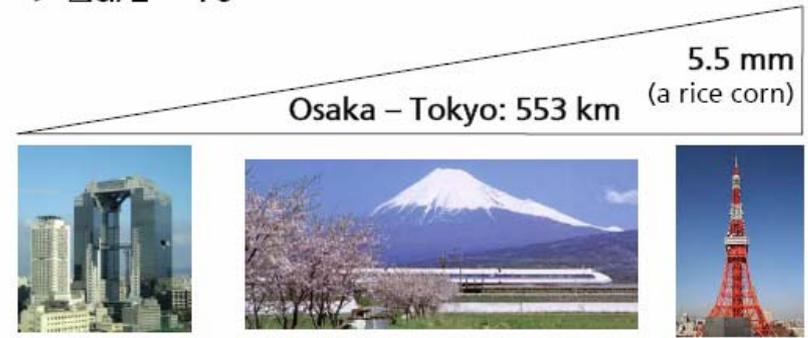
⇒ laterally graded multilayer (for point sources or bended optics)

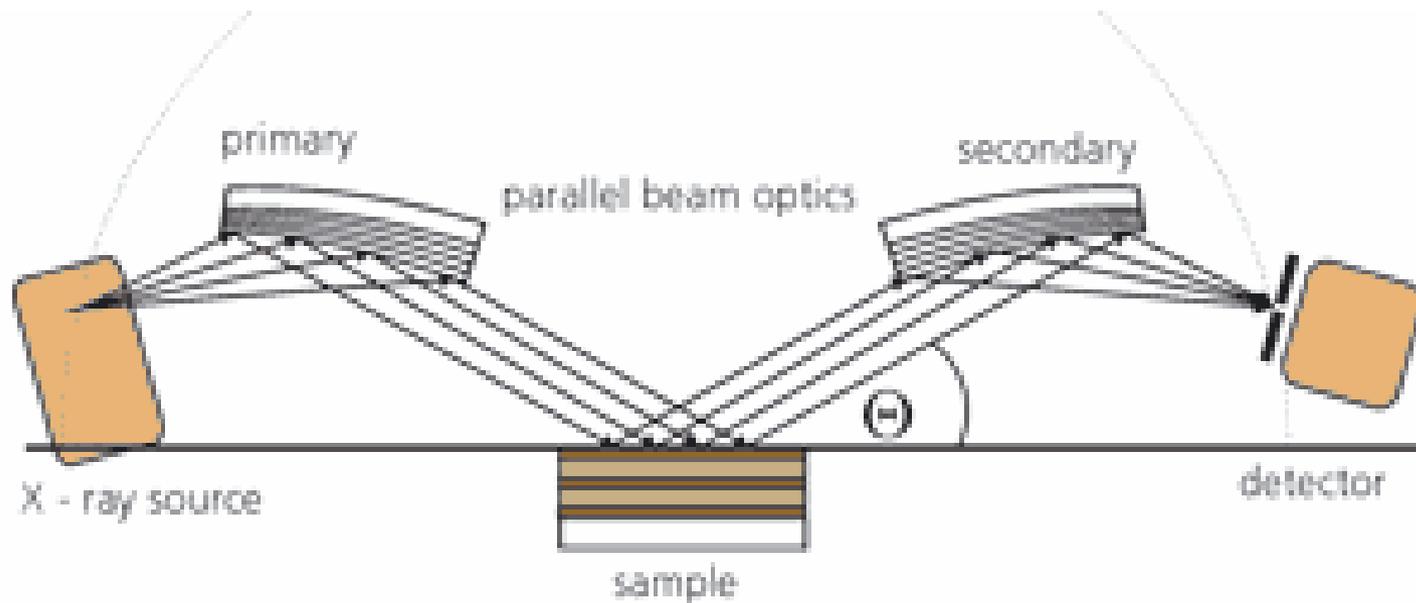


Typical application:

$d = 2.88\text{-}3.52 \text{ nm}$ for a distance of 60 mm

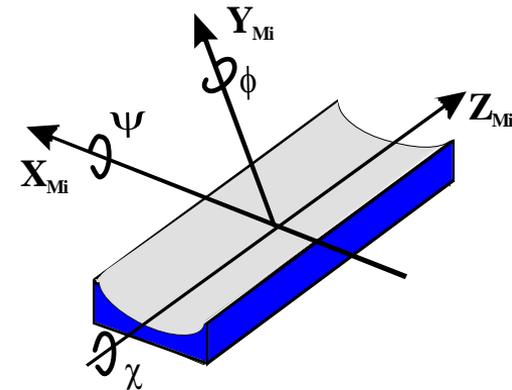
⇒ $\Delta d/L \approx 10^{-8}$





2-dim. thickness variation in material A and/or B

$$d_{(A,B)(x,z)} = d_{(A,B)(0,0)} * (1 + b_1z + b_2z^2 + b_3z^3 + b_4z^4 + b_5x + b_6x^2 + b_7x^3 + b_8x^4)$$



Reflectivity and Polarisation

- Each ray has an energy (E) and a polarisation $\vec{S}_{ini} = (S_0, S_1, S_2, S_3)$
(Given by input or calculated (DI_pole, WI_ggler, Undulator))
- **E and S can be different for different rays**
- Polarisation is traced through the entire optical system

 **Determination of energy resolution**
Determination of (de)polarisation effects

$$\vec{S}_{final} = R(-\chi)MR(\chi)\vec{S}_{ini}$$

$$\vec{S}_M = \begin{pmatrix} S_{0M} \\ S_{1M} \\ S_{2M} \\ S_{3M} \end{pmatrix} = \begin{pmatrix} 1 & 0 & 0 & 0 \\ 0 & \cos 2\chi & \sin 2\chi & 0 \\ 0 & -\sin 2\chi & \cos 2\chi & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix} \cdot \begin{pmatrix} S_{0ini} \\ S_{1ini} \\ S_{2ini} \\ S_{3ini} \end{pmatrix} \quad \begin{pmatrix} S_{0final} \\ S_{1final} \\ S_{2final} \\ S_{3final} \end{pmatrix} = \begin{pmatrix} \frac{R_s + R_p}{2} & \frac{R_p - R_s}{2} & 0 & 0 \\ \frac{R_p - R_s}{2} & \frac{R_s + R_p}{2} & 0 & 0 \\ 2 & 2 & R_s R_p \cos \Delta & R_s R_p \sin \Delta \\ 0 & 0 & -R_s R_p \sin \Delta & R_s R_p \cos \Delta \end{pmatrix} \cdot \begin{pmatrix} S_{0M} \\ S_{1M} \\ S_{2M} \\ S_{3M} \end{pmatrix}$$

Rotation matrix

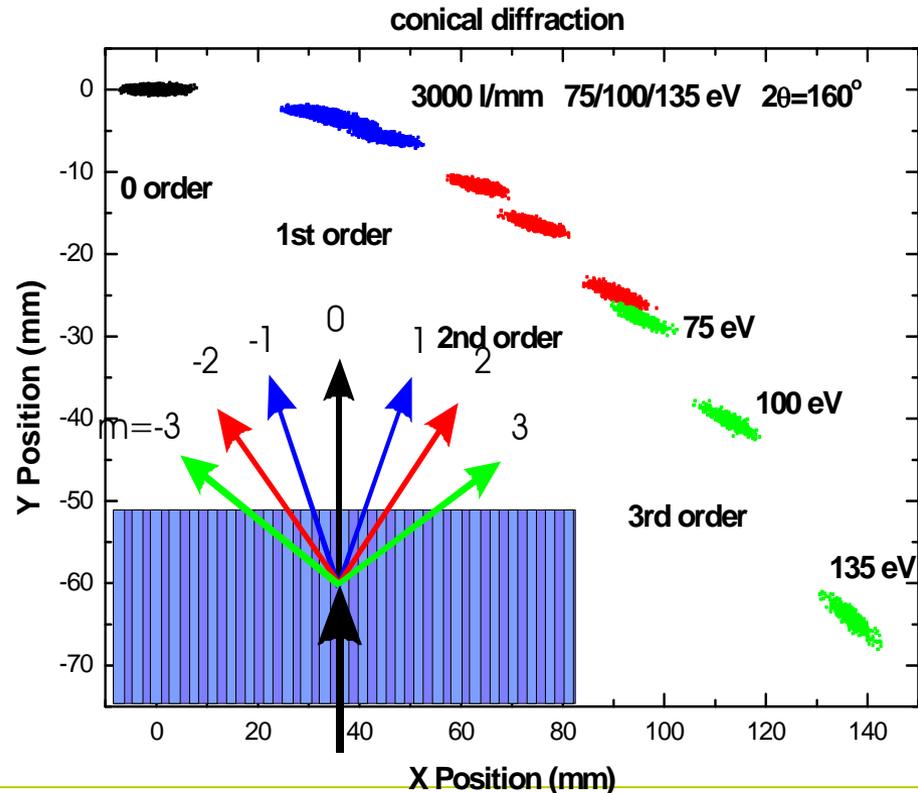
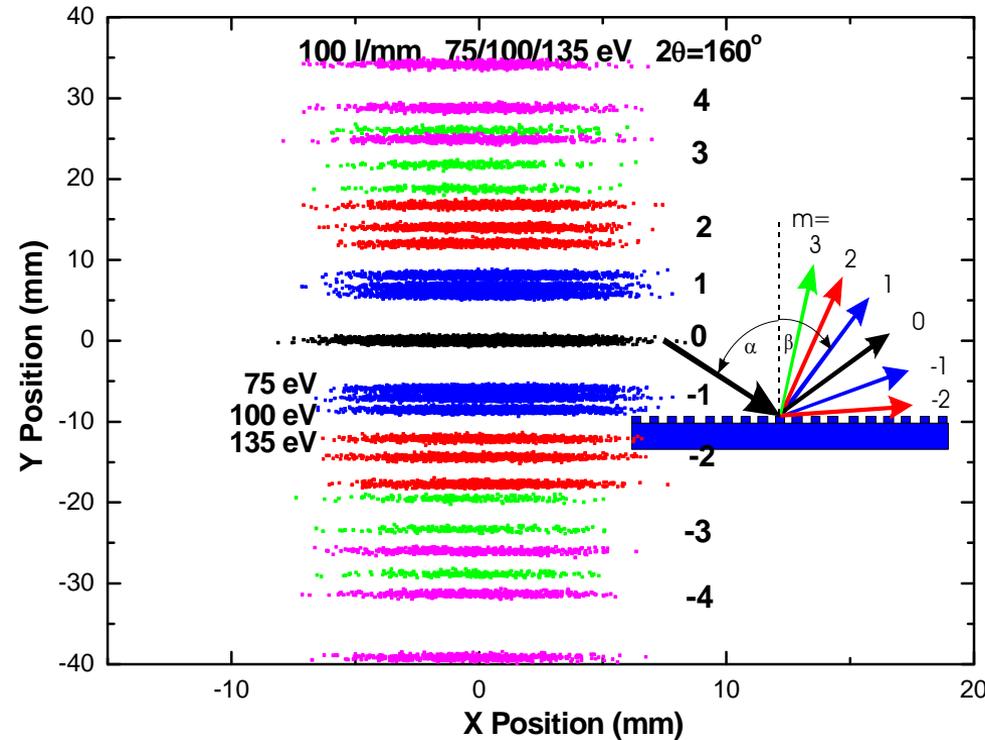
Müller matrix

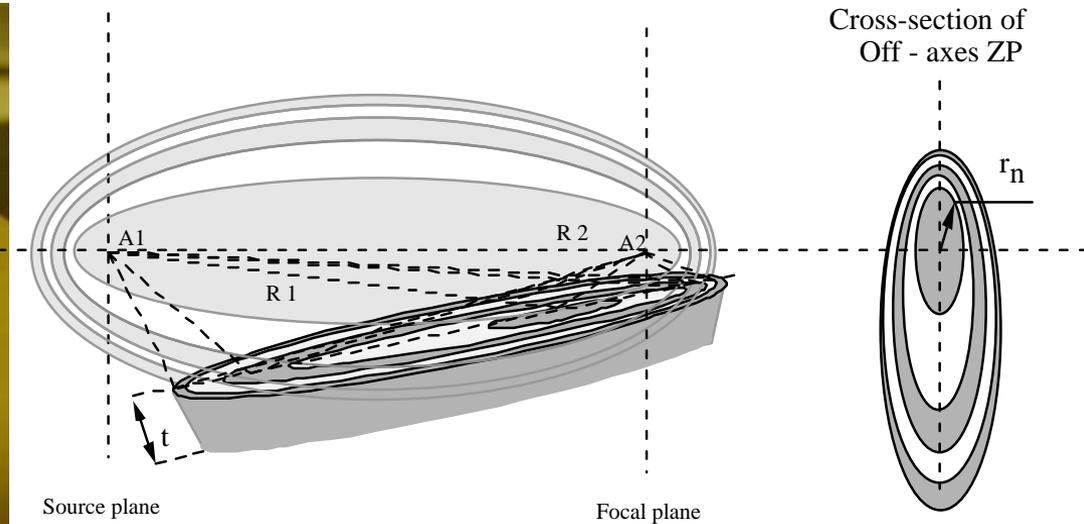
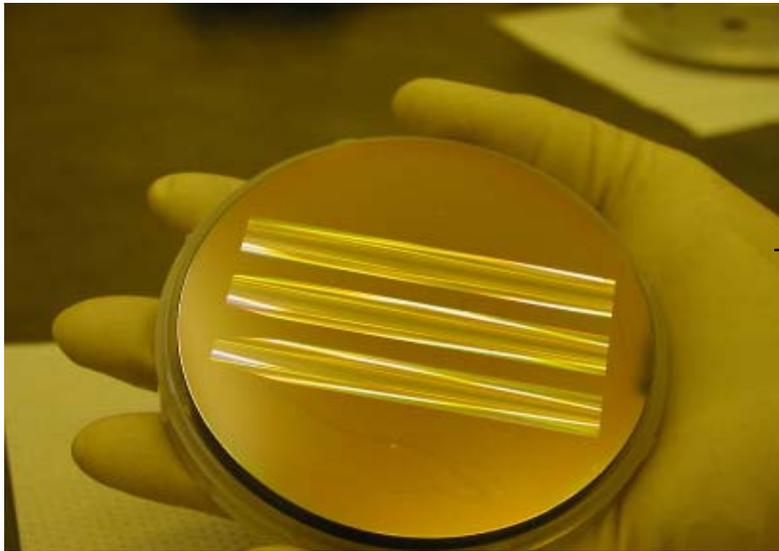
$$k\lambda = d(\sin\alpha + \sin\beta)$$

VLS-Grating:

$$1/d = n = n_0 \cdot (1 + 2b_2z + 3b_3z^2 + 4b_4z^3 + 2b_5x + 3b_6x^2 + 4b_7x^3)$$

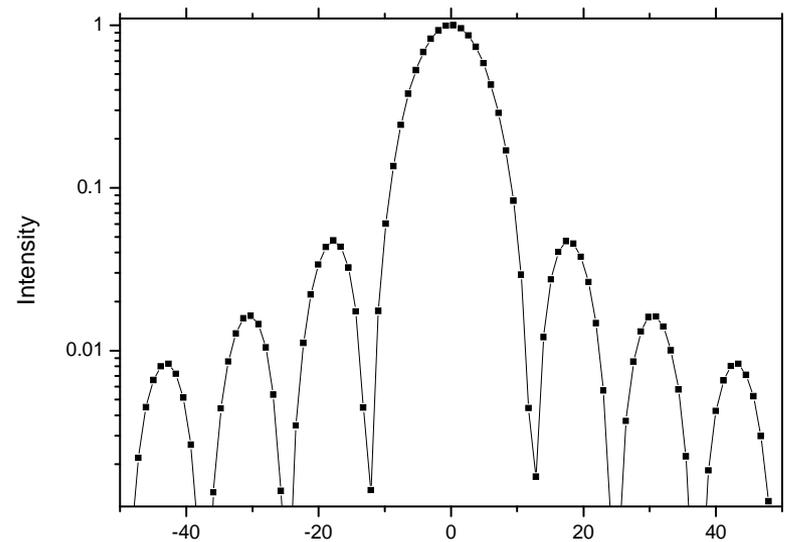
$$(\vec{\alpha}_2) = \begin{pmatrix} l_2 \\ m_2 \\ n_2 \end{pmatrix} = \begin{pmatrix} l_1 \\ \sqrt{m_1^2 + n_1^2 - (n_1 - a_1)^2} \\ n_1 - a_1 \end{pmatrix} \quad \alpha_1 = kl/d$$





Elliptical Reflection (Bragg-Fresnel) zone plate for reflection, focussing, monochromatisation

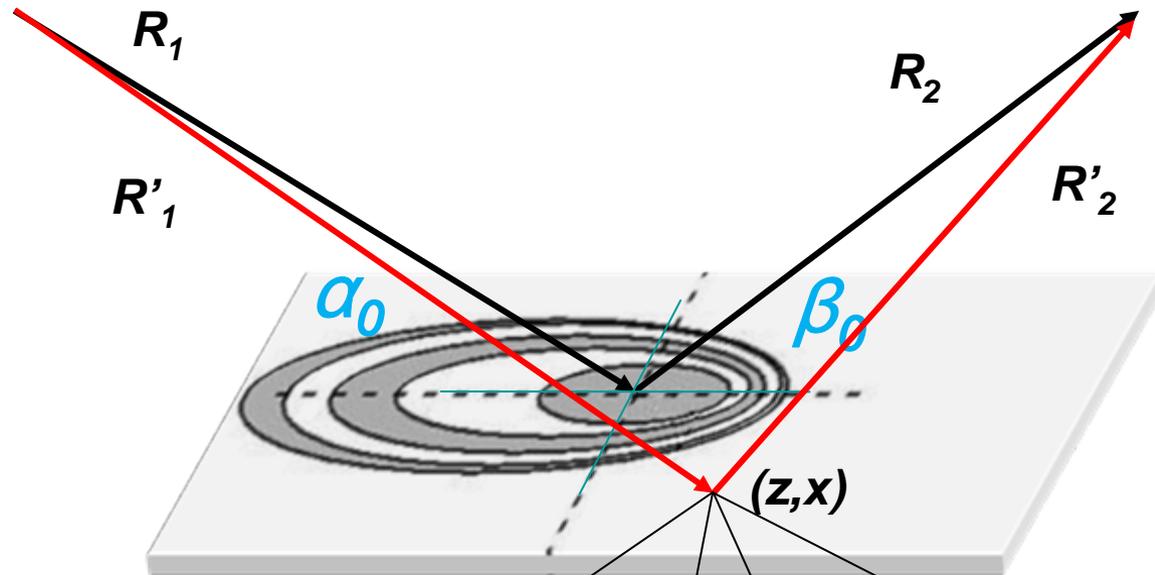
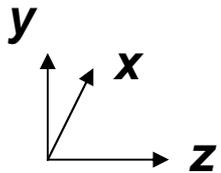
Gold reflection off-axis zone plates on a Si
substrate: 715 eV, 785 eV, 861 eV.
Focal distance: 902 cm. Outer zone: 1 μm .
Aperture: 80 mm x 10 mm



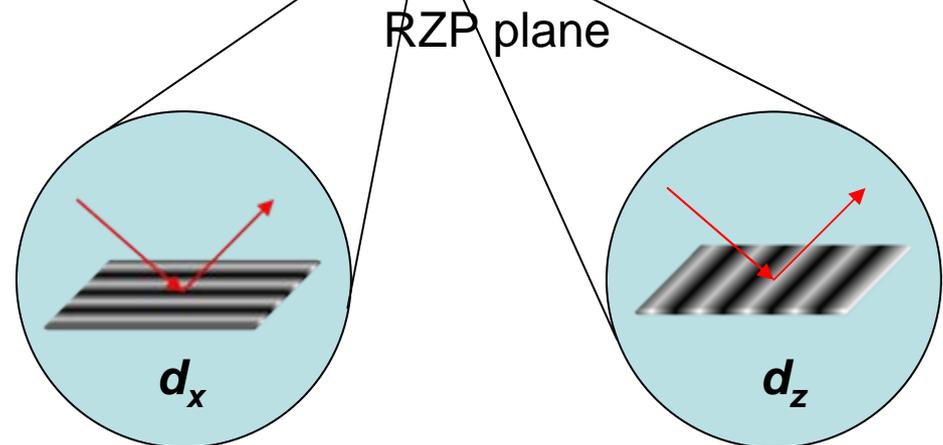
*Intensity profile in the focal plane
calculated with 100 000 000 rays*

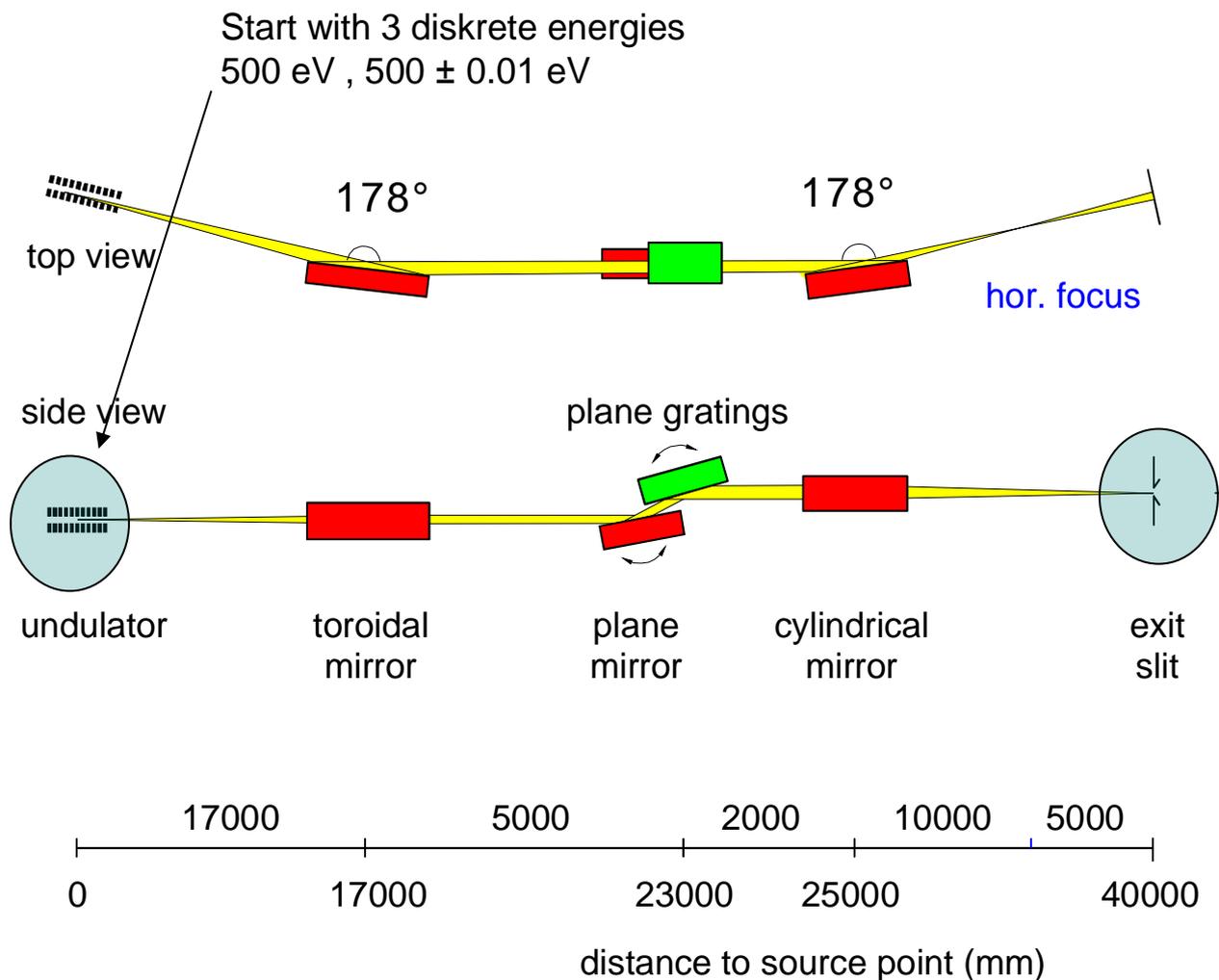
Courtesy Shahin Shahraei
Courtesy Alexei Erko

Raytracing
code RAY for
fs beamline
calculation



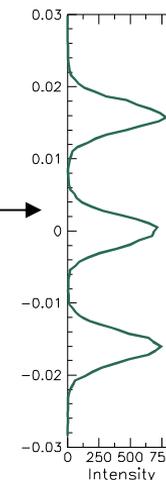
- Superposition of gratings
- Local grating vector:
 - d_x
 - d_z
- Decreases outwards





RAYtracing

Watch pattern at exit slit

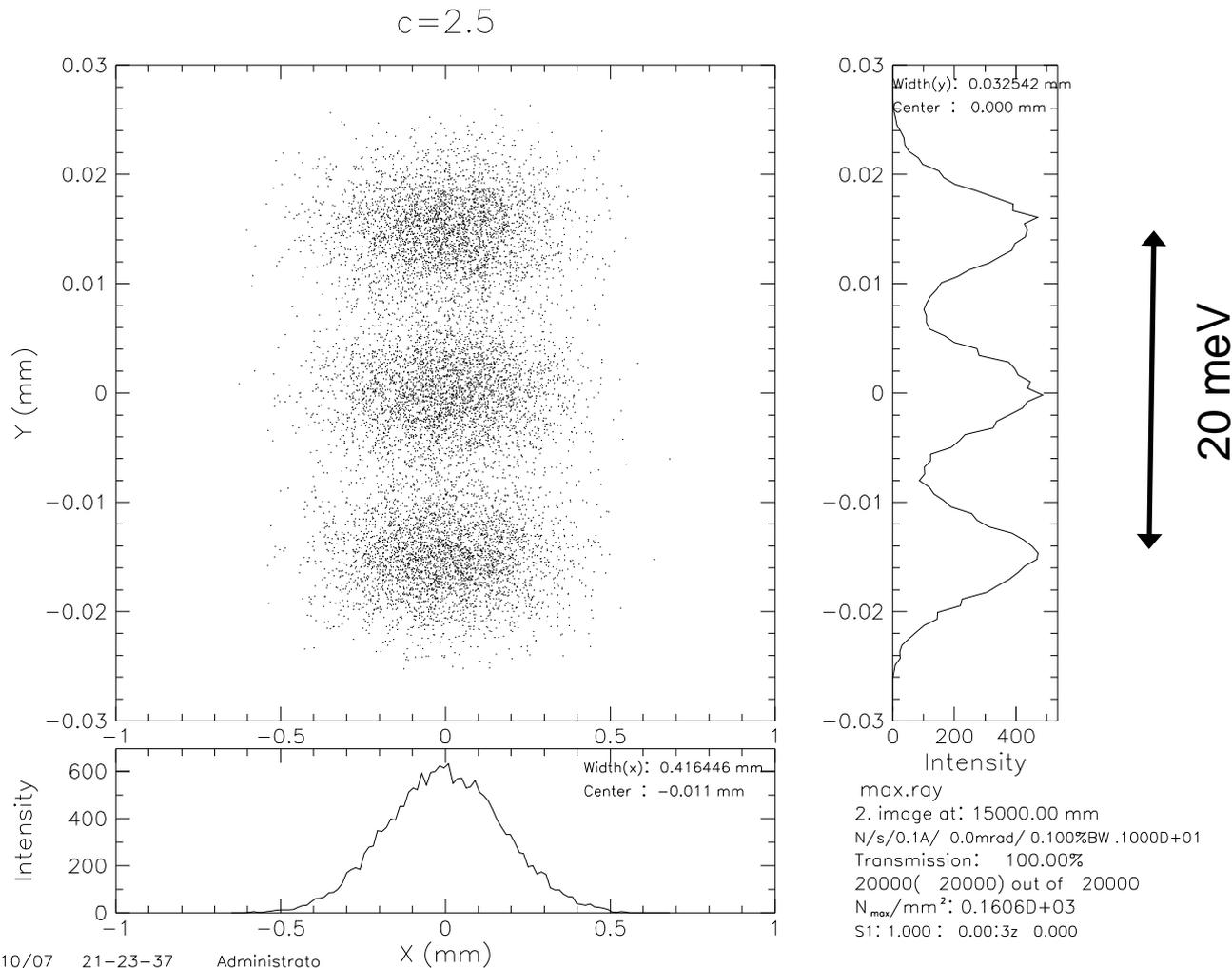


Vary magnification ratio c

$$c = \cos \beta / \cos \alpha$$

Beamline study MAX IV

No slope errors

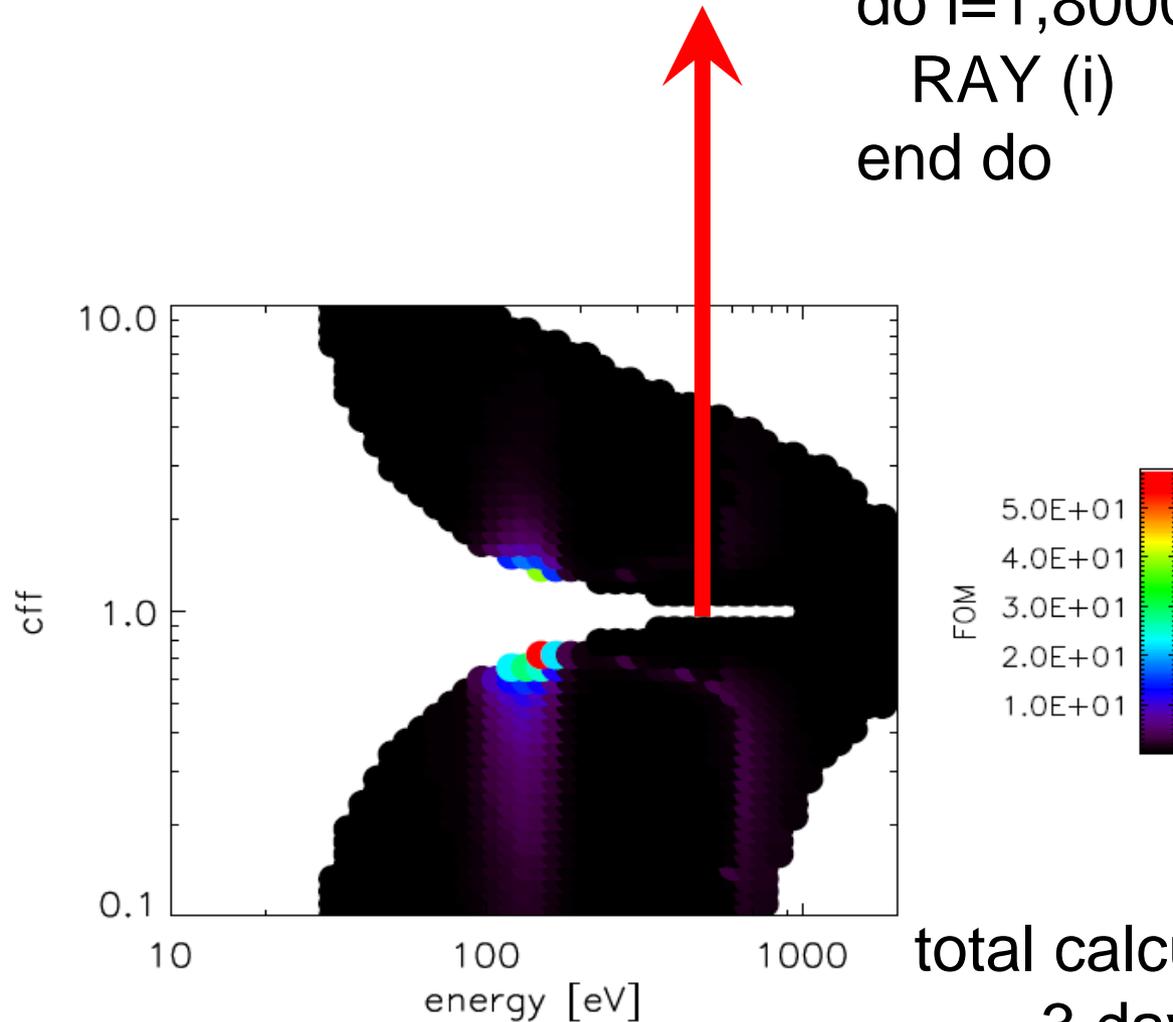


27/10/07 21-23-37 Administrato

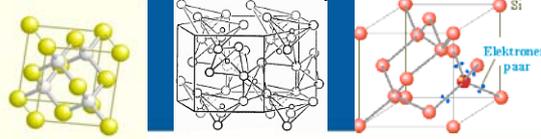
Demagnified source improves energy resolution

2.10 „Figure of Merit“ 2

```
RAY in IDL surrounding  
do i=1,8000  
  RAY (i)  
end do
```

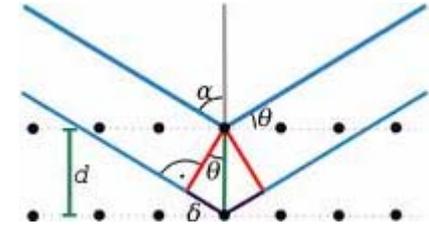


total calculation time
~3 days



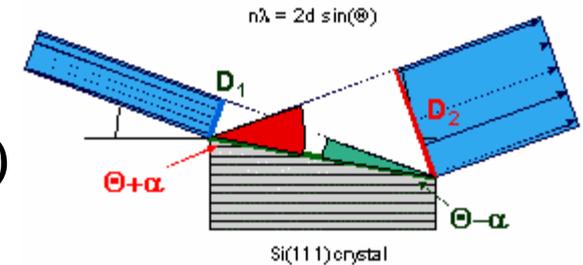
- Bragg-reflection at crystal lattice planes:

$$\lambda = 2d \sin \theta$$

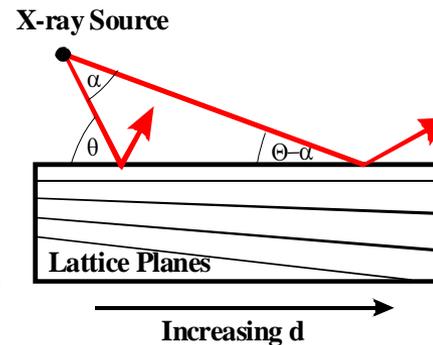


- Asymmetric crystals (offset to surface):

$$b = (\sin(\theta_B - \alpha)) / (\sin(\theta_B + \alpha))$$



- Graded crystals ($d=d(z)$)



- Plane and cylindrical crystals

- Darwin-Prins formalism

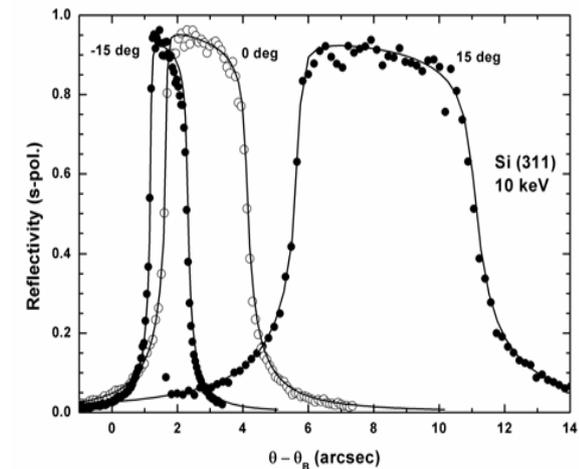
- Crystal structure factors F_0, F_h, F_{hc}

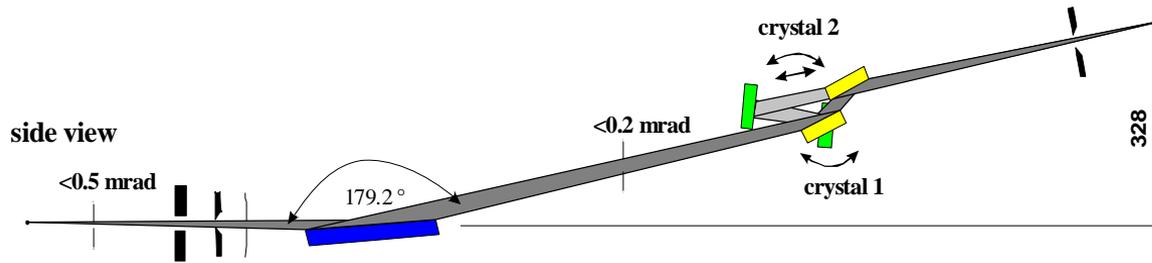
(geometric properties - element specific scattering factors)

(Miller indices hkl , elements, lattice constant, $f=f_0+\Delta f_1+\Delta f_2$)

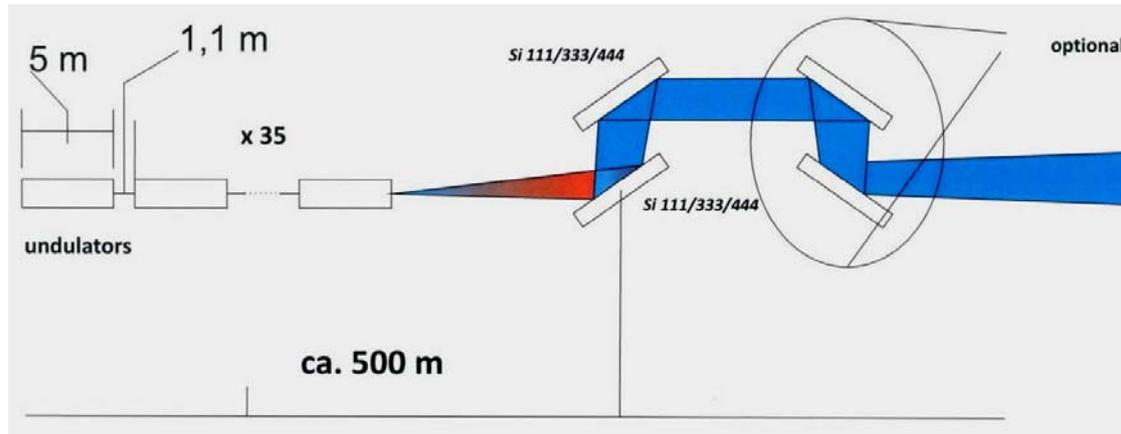
- Calculated for zink blende, quartz

$$\Delta \Theta_{out} = b \Delta \Theta_{in}$$





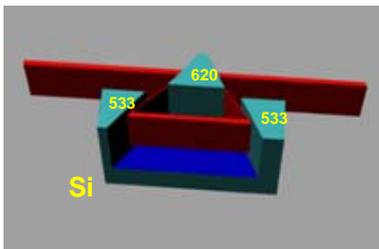
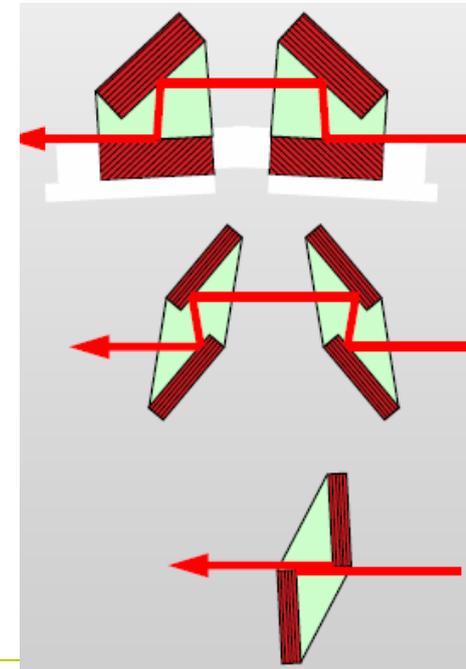
Double Crystal Mono DCM



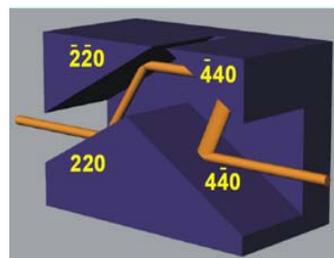
Four Crystal Mono FCM

High Resolution Mono HRM

4-bounce Bartels Monochromator



asymmetric (60°) diffractions
 $E = 8.03996 \text{ keV}$,
 $\Delta E = 14.685 \text{ meV}$



Miniature monolithic Ge
4-bounce monochromator
for $\text{Co K}\alpha_1$ radiation

Montel Optics (still to be done...)

Ray tracing on challenging multilayer mirror surfaces for extremely low divergence in collimation and focusing applications

Marcelo G. Hönnicke, Jeffrey W. Keister, Xianrong Huang, Nalaka Kodituwakku, Yong Q. Cai

Multilayer mirrors and Göbel mirrors

$$m\lambda = 2d \cdot \sin(\theta) (1 + \chi_{\alpha}^2)$$



Göbel mirrors (curved multilayer mirrors):
X-ray powder diffractometers to improve the intensity on the samples.

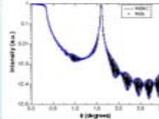
Multilayer mirrors (ML):
Synchrotron monochromators with large bandwidth and high reflectivity above the critical angle; usually unibent.

Multilayer choice and mirror parameters

Theoretical reflectivity (1st harmonic): 0.85/1

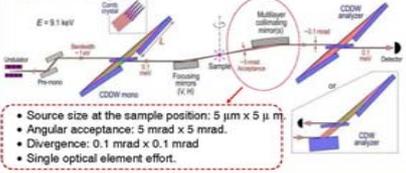
Parameters:
Ba/C:Si= 1.5 nm
W: 1.0 nm
100 bi-layers (200 in total)
Si substrate

Parameters to be determined (by ray tracing):
Imperfections in the lattice parameter ($\delta d/d$), slope error and roughness

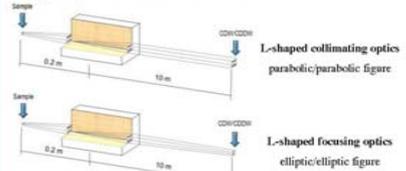


Parabolic						Elliptic					
p	θ_c (rad)	b_x (mm)	b_y (mm)	d_x (mm)	d_y (mm)	p	θ_c (rad)	b_x (mm)	b_y (mm)	d_x (mm)	d_y (mm)
0.30796	0.02775	58.17	1.002	2.5489	2.5710	0.30193	0.02775	55.94	0.953	2.3513	2.5085

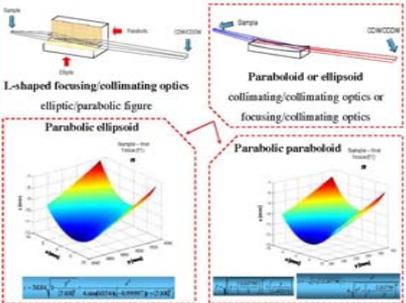
Applications



Single optical element effort

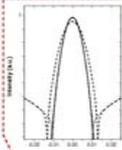


Challenge surfaces



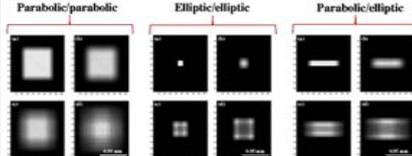
Ray tracing

- SHADOW/VUI (XOP extension) does not work with lateral graded ML - RAY (BESSY) works with lateral graded ML.
- SHADOW and RAY are not able to easily handle with L-shaped mirror (as a single optical element).
- In house MATLAB/OCTAVE scripts: graded ML and L-shaped mirror. Adjustable parameters: source size, figure, multilayer parameters (reflectivity, that depends on the layer material, thickness and number of layers), random layer thickness fluctuation ($\delta d/d$), slope error, roughness and imperfections in the corner.



$$S \approx A \cdot \sin\left(\frac{2\pi \cdot l}{500}\right) \quad f(r) = e^{-\frac{r^2}{\sigma^2}} \quad I = \frac{8 \cdot \pi \cdot a^2 \cdot (r^2) \cdot V}{(1 + k^2 \sigma^2 a^2)}$$

L-shaped mirror



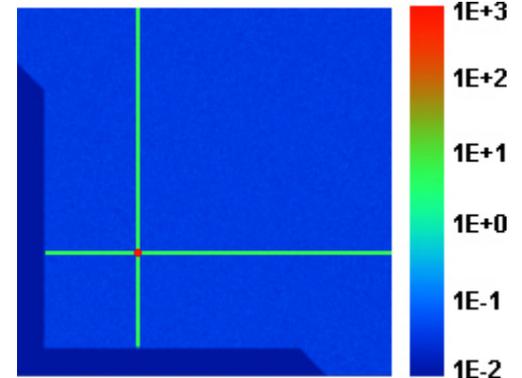
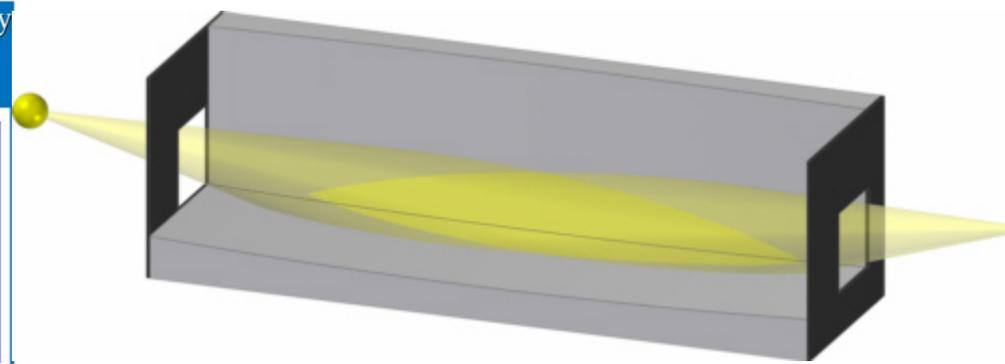
a) Perfect mirror (no slope error, no roughness $\sigma = 0$, no random variations in the lattice parameter $\delta d/d = 0$); b) Slope error $5 \mu\text{rad}$, $\sigma = 0.2 \text{ nm}$, $\delta d/d = 7 \cdot 10^{-4}$; c) Slope error $10 \mu\text{rad}$, $\sigma = 0.2 \text{ nm}$, $\delta d/d = 7 \cdot 10^{-4}$; d) Slope error $15 \mu\text{rad}$, $\sigma = 0.2 \text{ nm}$, $\delta d/d = 7 \cdot 10^{-4}$. Dark diagonal line is the missing intensity due to the corner gap ($2 \mu\text{m}$).

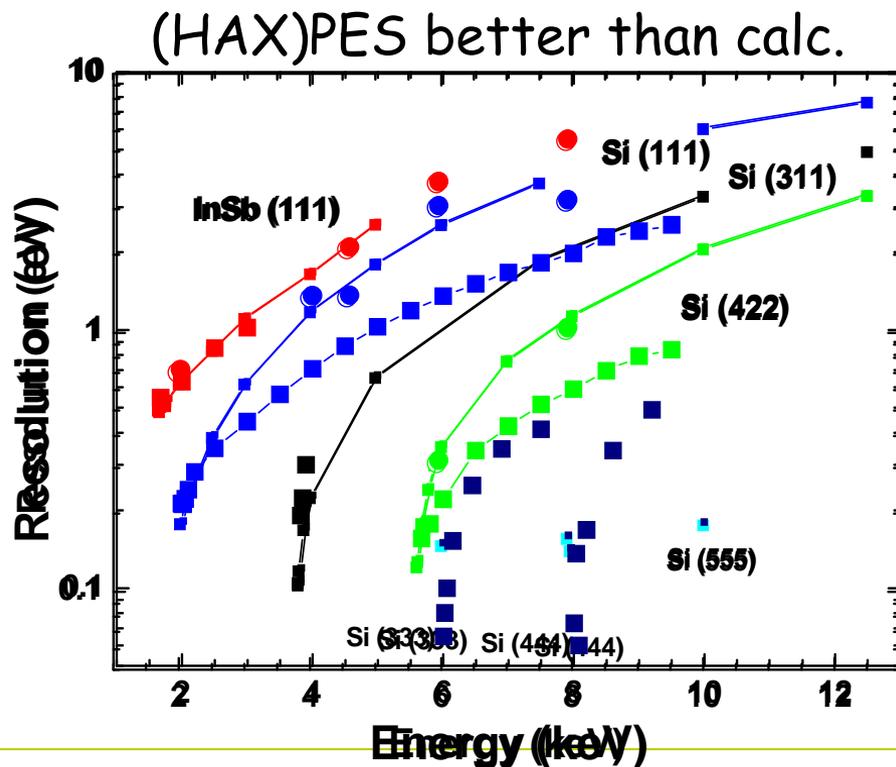
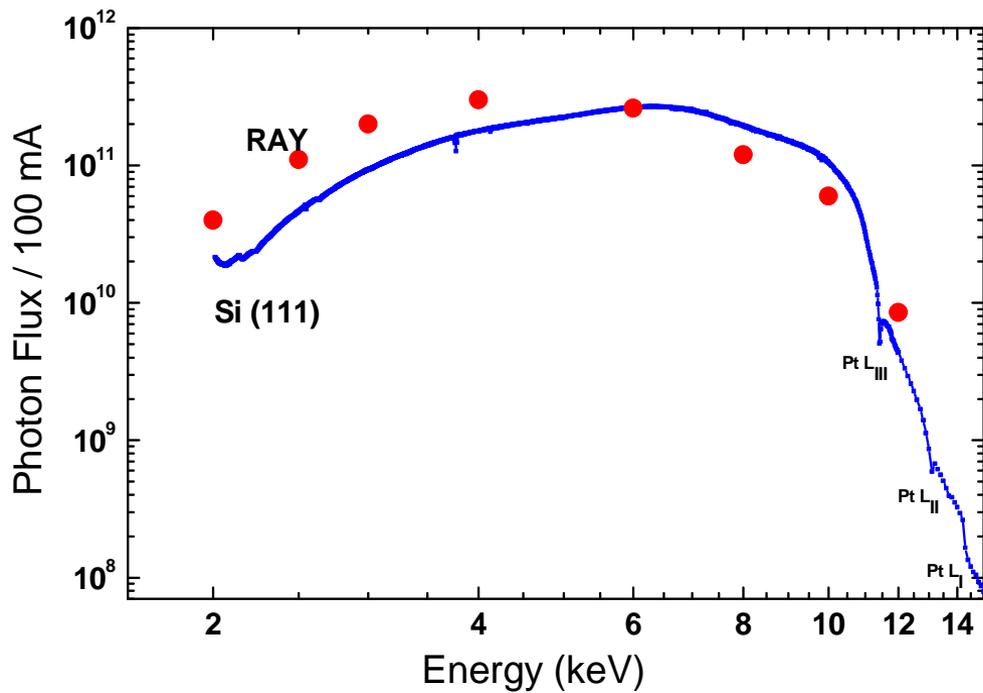
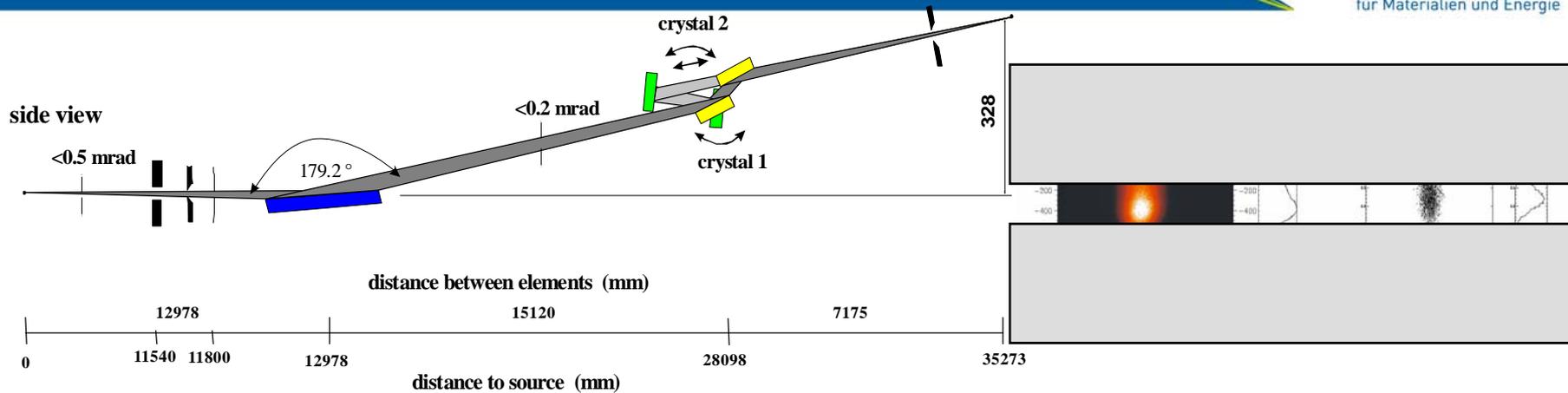
Table 1: Divergence and intensity for different slope errors for the parabolic L-shaped laterally graded multilayer mirror (collimating optics). Source size ($5 \times 5 \mu\text{m}^2$) and acceptance ($5 \times 5 \text{ mrad}^2$) are fixed. Such results were obtained from the ray tracing simulations shown above.

Slope error (μrad)	Peak intensity (I.I.)	Divergence (μrad)
0	0.723	19
5	0.417	37
10	0.417	57
15	0.417	77

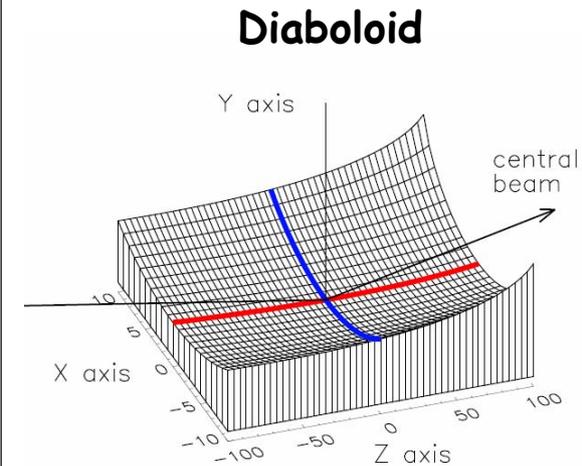
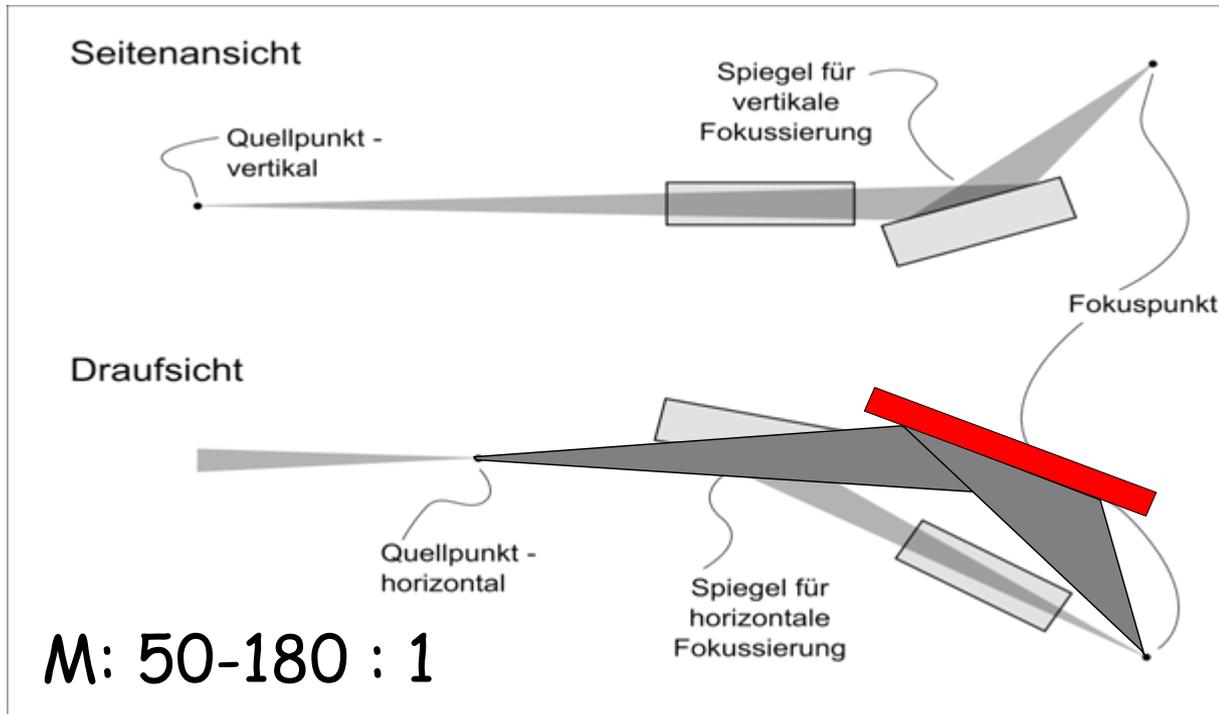
Parabolic ellipsoid and parabolic paraboloid

Ray tracing parabolic paraboloid using SHADOW
Slope error $10 \mu\text{rad}$, $\sigma = 0.2 \text{ nm}$. Divergence: $200 \mu\text{rad} \times 30 \mu\text{rad}$. In-house ray tracing for laterally graded multilayer and also for parabolic ellipsoid in progress.





Stigmatic Imaging of an astigmatic source (Convert toroidal to spherical wavefront)

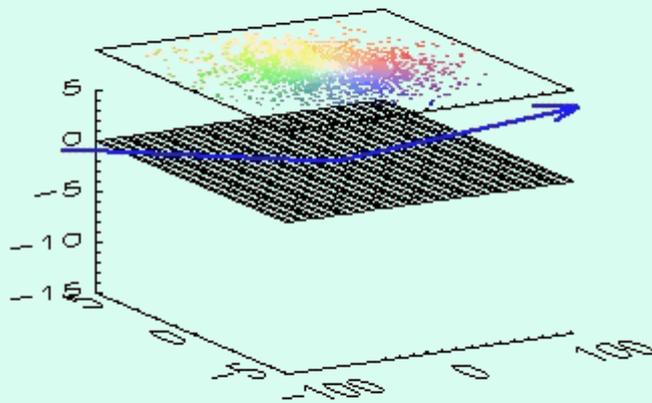


$$F(x, y, z) = 0 = a_{11}x^2 + a_{22}y^2 + a_{33}z^2 + 2a_{23}yz + 2a_{24}y + 2a_{34}z + a_{44} + b_{13}x^2z$$

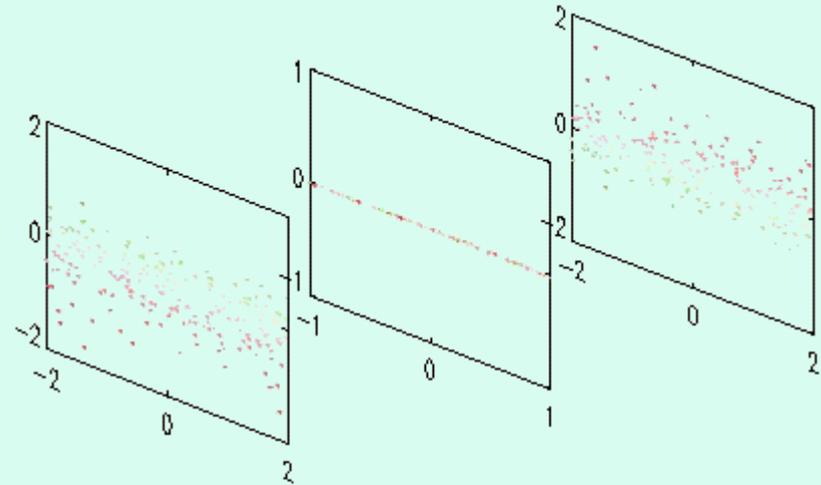
**focussing properties:
IDL-Animation**
(Thomas Zeschke, BESSY)

Diaboloid Surface Searching

– central beam

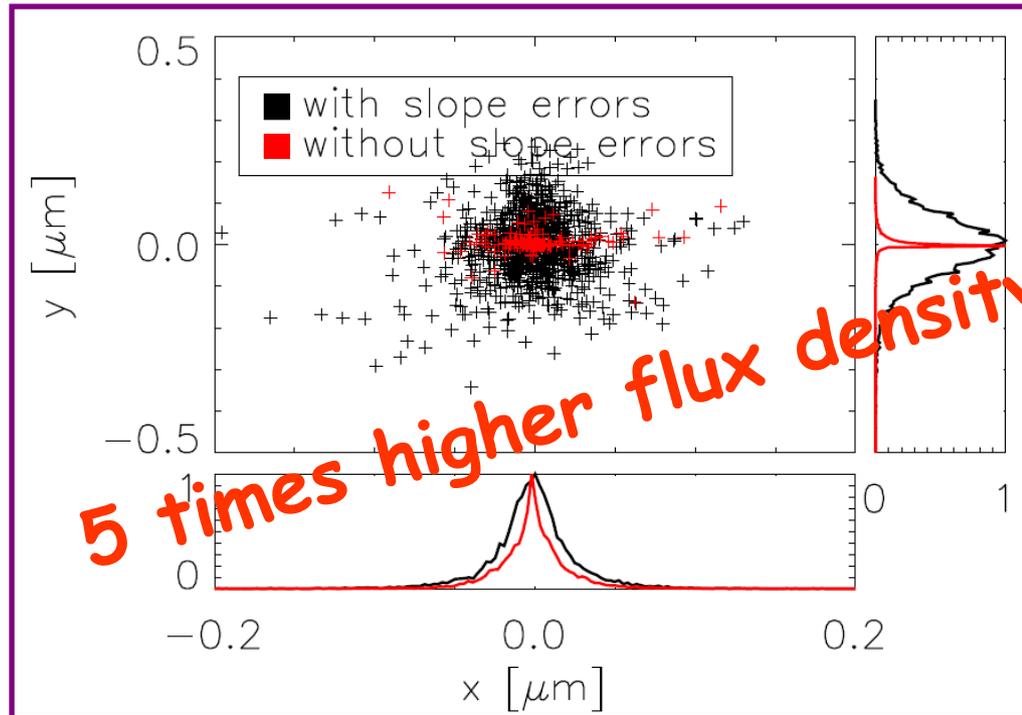
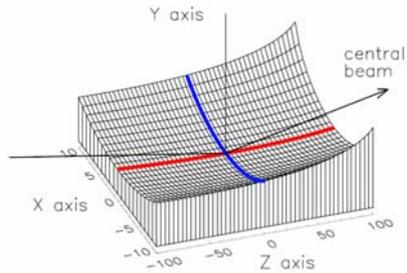


footprint of rays and surface deviations [μm]
with respect to an initial ellipsoid
surface size 200 mm x 10 mm



3% of all rays
in the image plane

3 image planes, scale [$\mu\text{m} \times \mu\text{m}$]
distances to middle plane $\pm 50 \mu\text{m}$



slope error (σ) $0.5 \mu\text{m} \times 0.2 \mu\text{rad}$
spot size (fwhm) $0.037 \mu\text{m} \times 0.162 \mu\text{m}$

$$F(x, y, z) = 0 = a_{11}x^2 + a_{22}y^2 + a_{33}z^2 + 2a_{23}yz + 2a_{24}y + 2a_{34}z + a_{44} + b_{13}x^2z$$

Path length

$$pl = \sqrt{((x - x_{old})^2 + (y - y_{old})^2 + (z - z_{old})^2)} - zq$$

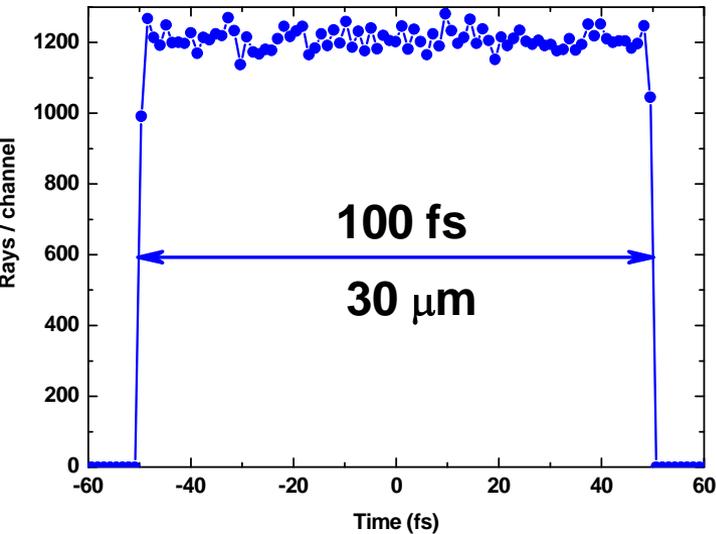
Phase

$$\varphi = \frac{2\pi}{\lambda} pl$$

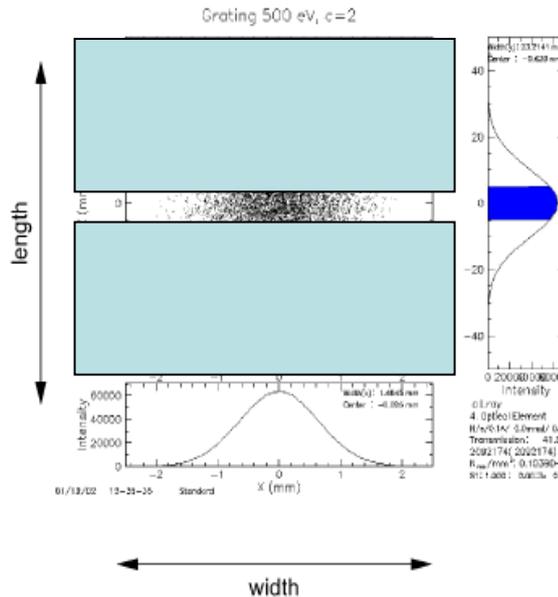
Travel time

$$t = \frac{pl}{c}$$

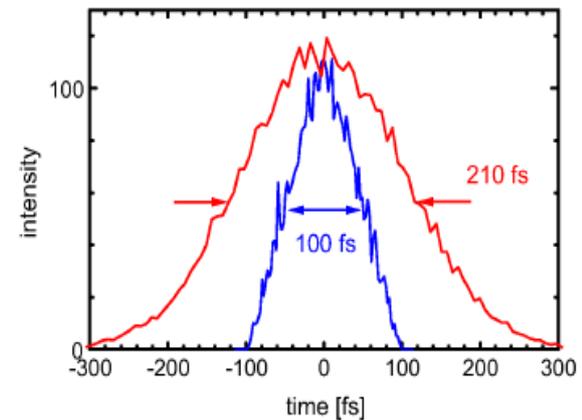
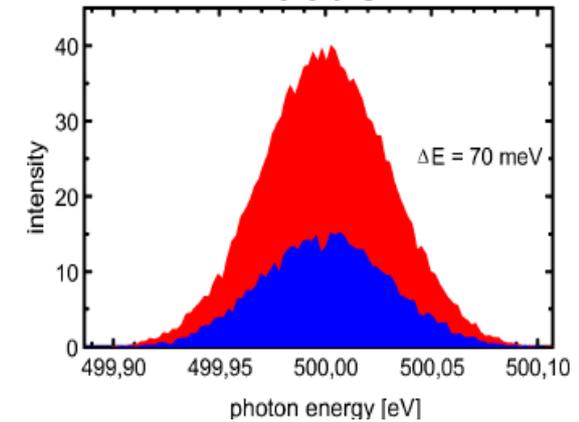
Source



Grating



Focus



Confining illuminated grating length:
pulse length unchanged

(source: 100 fs rectangular)

Path length

$$pl = \sqrt{((x - x_{old})^2 + (y - y_{old})^2 + (z - z_{old})^2)} - zq$$

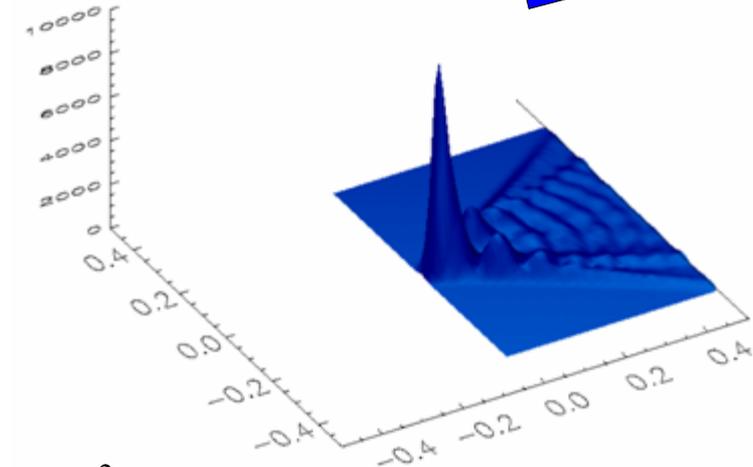
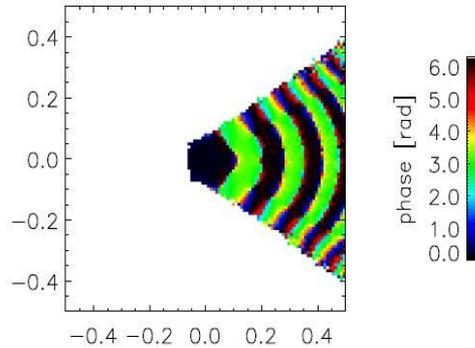
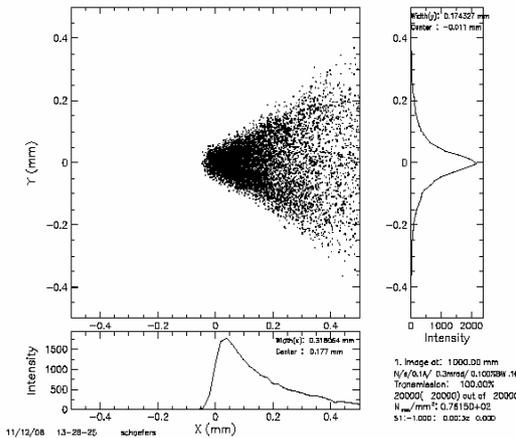
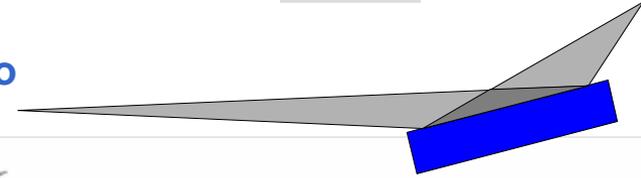
Phase

$$\varphi = \frac{2\pi}{\lambda} pl$$

Travel time

$$t = \frac{pl}{c}$$

Coherent illumination of toroid, 10:1, $\theta=2.5^\circ$



Geometric Intensity

Phase

$$I = \left| \sum_j e^{i\varphi_j} \right|^2$$

=

Interference

- Similar to "real" wavefront codes: PHASE, SRW
 - Phasespace, time, energy, polarisation:
- ➔ Identify sections of equal phase: **Coherence**



**HELMHOLTZ
ZENTRUM BERLIN**
für Materialien und Energie

```
#####  
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```

a program
to calculate
VUV/X-RAY OPTICAL ELEMENTS
and
**SYNCHROTRON RADIATION
BEAMLINES**



IMD (D. Windt)

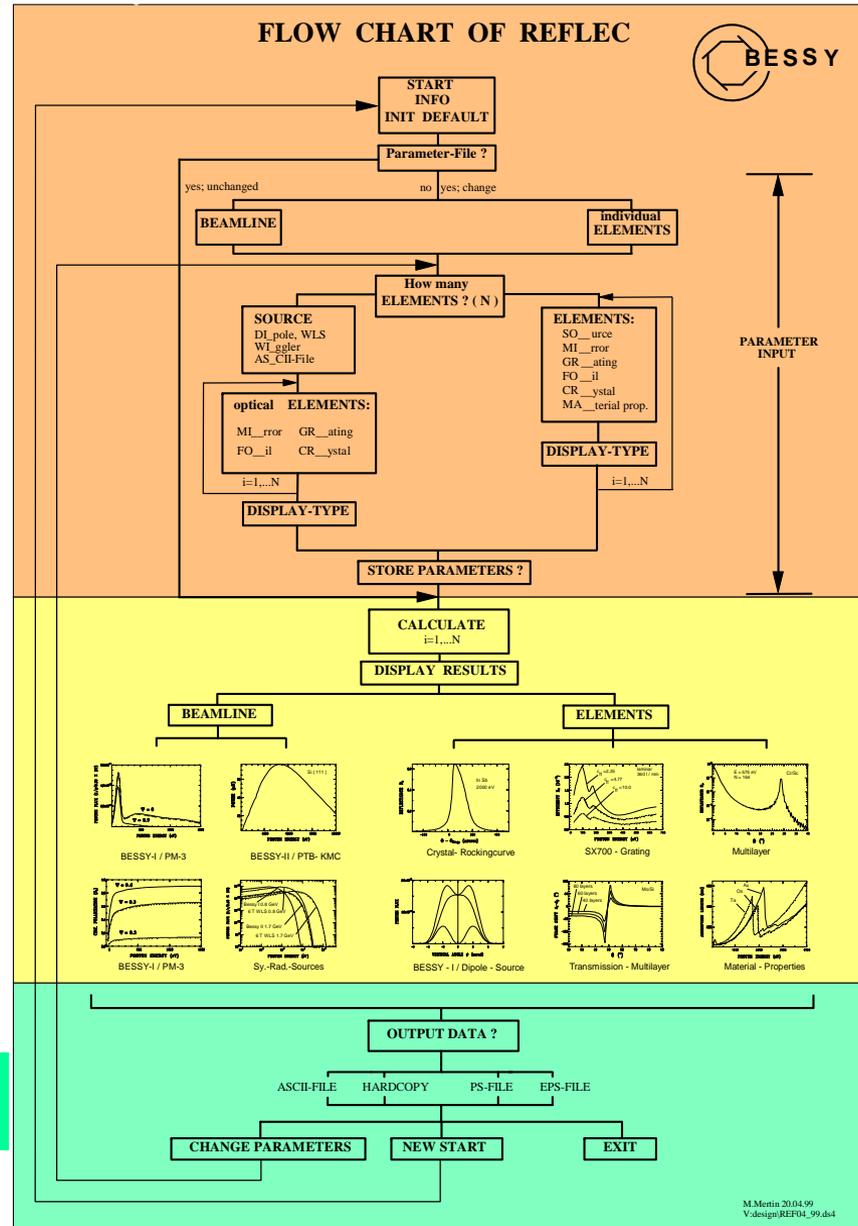
CXRO webpage (E. Gullickson)

...

Parameter input

Calculation

Graphics output



Beamlines or Elements (<10)

- SR-Sources
- Mirrors
- Gratings
- Foils
- Crystals
- Windows
- Multilayers

Beamlines, sources:

- Photon flux
- Resolution
- Angular distribution

Elements:

- Reflectivity $R_{s,p}$
- Efficiency $E_{s,p}$
- Rocking curves
- Polarisation prop.
- Phase retardance
- Optical constants
- Absorption prop.

... as fct. of angle, energy

- The program has **NO** intelligence - even after 25 years of programming
- The program will **NOT** give any ideas for the kind of beamline you want to have
- Nor does it have any idea of good experiments at a beamline
- The program performs only what was programmed -
The results are valid only within the mathematical or physical model implemented
- The program may still have errors (it has - definitely!!)
- The designer may have made typing errors in the input menue
- The designer may have misunderstand the program's language or a result

YOU ARE THE EXPERT - NOT RAY !!!

Programming

Josef Feldhaus (Start)
Michael Krumrey (CR)
K.J.S. Sawhney (EPU)
Dirk Abramsohn (PC)
Shahin Sahraei (RZP)

Special features implementation

Alexei Erko (micro-, nano stuff)
Rolf Follath (time)
Gerd Reichardt (GR)
Fred Senf (CO)
Thomas Zeschke (IDL, Diab., Phase)

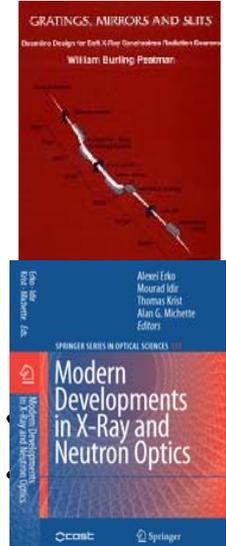
Users

BESSY optics group
Worldwide usage

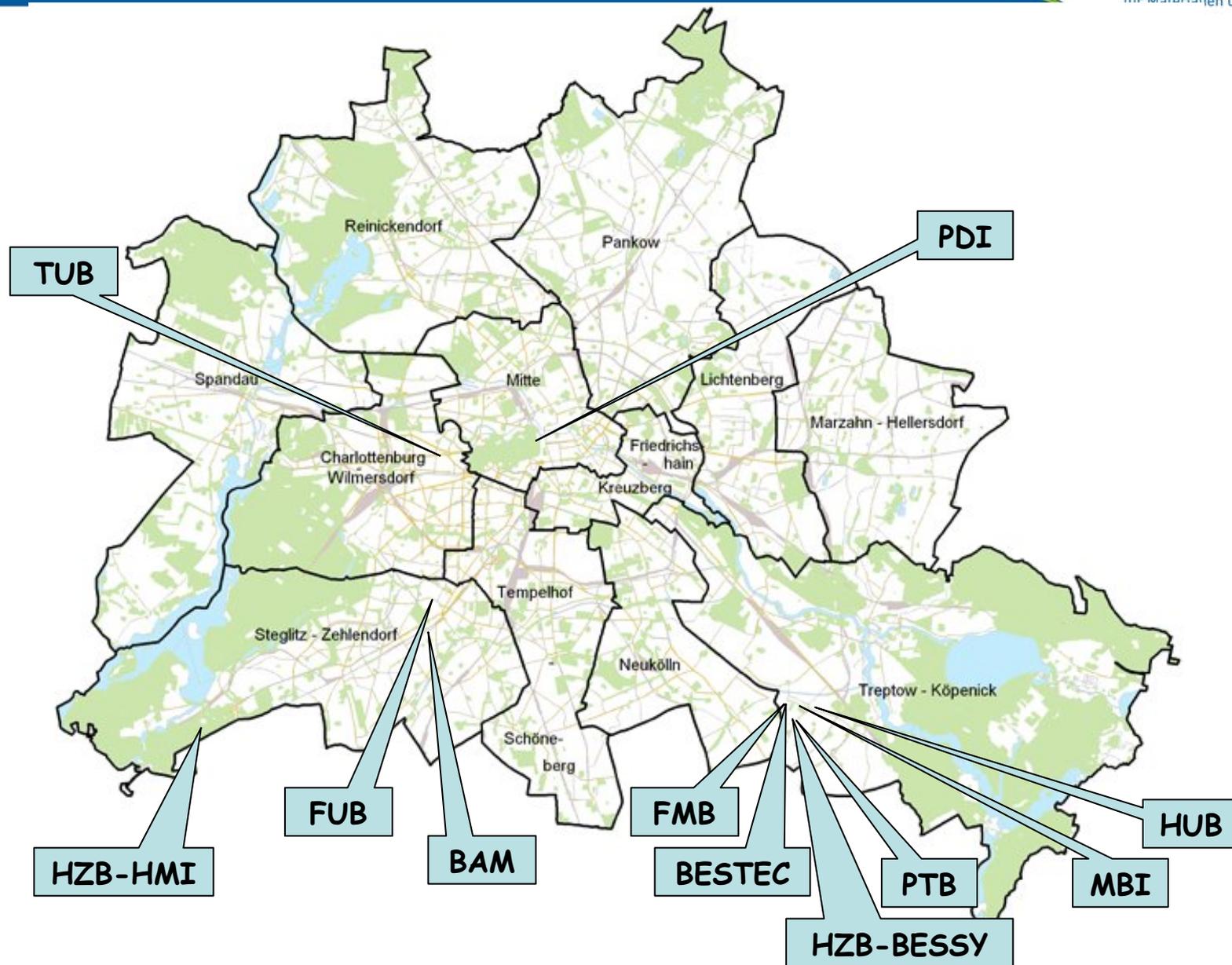
Advertisement

William Peatman
("Gratings, Mirrors and Slits")

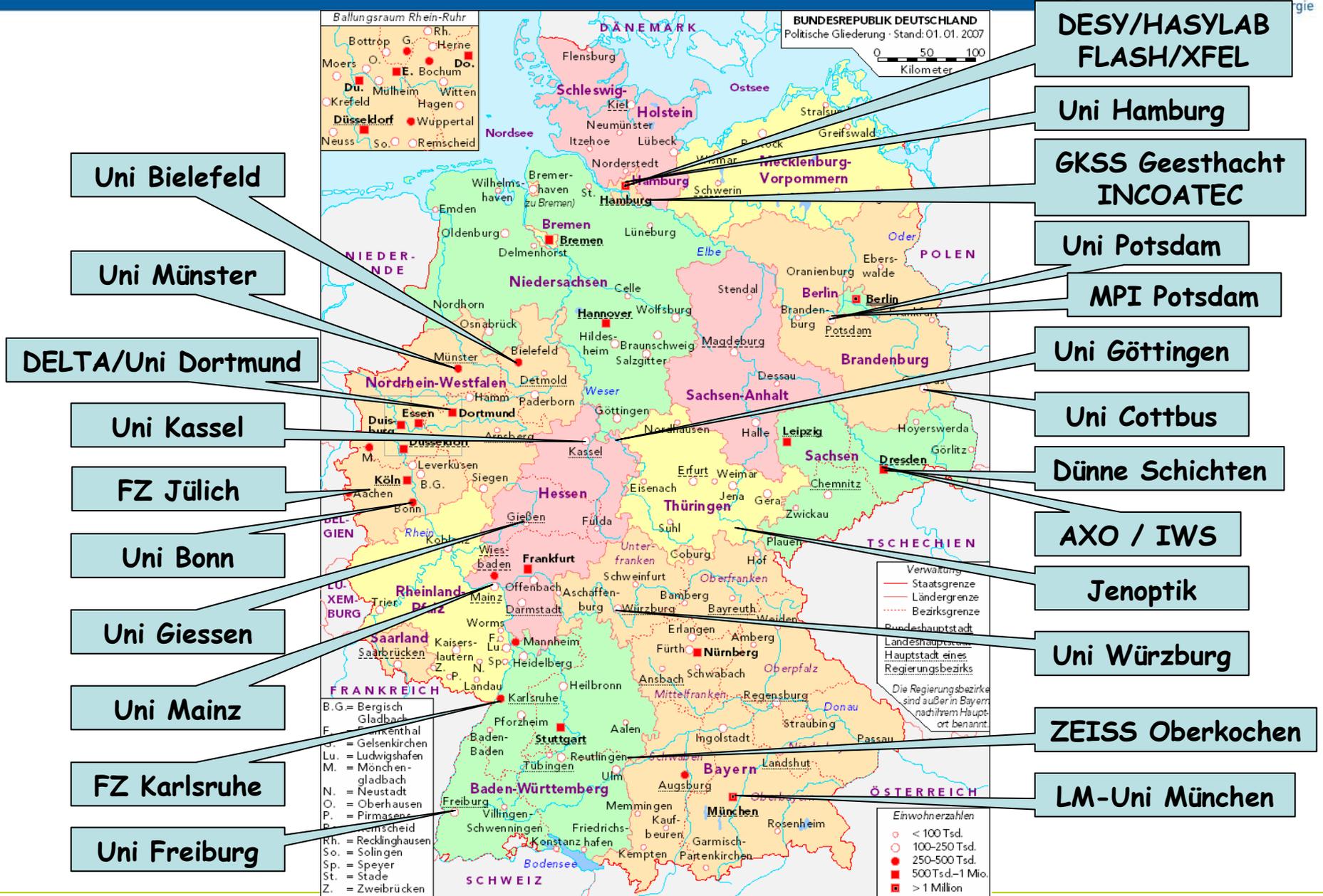
Alexei Erko,
Mourad Idir et al. (ed.)
("Modern Developments...")



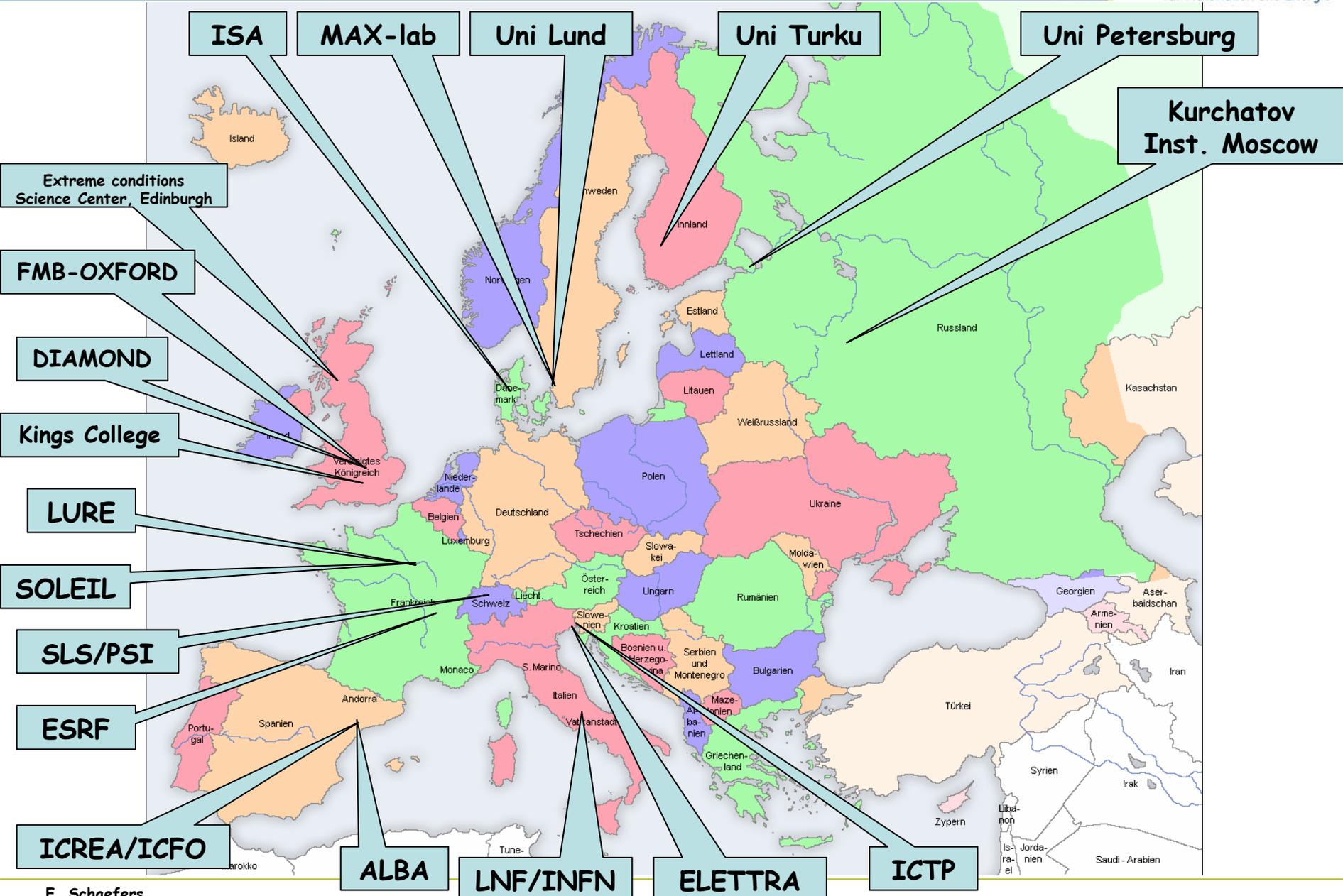
RAY users in Berlin



RAY users in Germany



RAY users in Europe





Ich habe fertig!

- Illumination of a screen at 10 m behind a divergent source
- Vertical intensity distribution of Synchrotron radiation
- Illumination of a grazing incidence mirror
- Focussing/demagnification of a point source by different mirror types (CY, SP, TO, EL)
- Effect of mirror slope errors on focussing
- Effect of misalignment of optics on focussing
- Wavelength response of a Mo/Si multilayer mirror
- Energy-resolution of a plane grating monochromator
- Crystal DCM throughput
- Heatload on optics

see W.B. Peatman, *Gratings, Mirrors and Slits*, Gordon & Breach, NY 1997